

# COOL EYE™ THERMOPILE ARRAY MODULES WITH INTEGRAL OPTICS FOR SAFETY AND SECURITY

COOL EYE THERMOPILE ARRAY MODULES ■



TPiL 08T 2146 L3.9, TPiA 16T 4146 L3.9 Thermopile Array "Cool Eye"

## Target Applications

- Presence detection
- Non-contact temperature measurement
- Temperature dependent switch for alarm or thermostatic applications
- Household appliances like microwave oven, toaster, hair dryer

## Features and Benefits

- Digital SMBus interface
- Factory calibration
- Temperature signal
- Ambient temperature output signal
- Programmable emissivity
- Noise reduction filter
- Module with connector
- E2PROM configuration and data storage
- Optics included, various viewing angles
- Can be adapted to your specific requirements

## Product Description

With the Cool Eye™ family Excelitas offers thermopile arrays in various configurations. All are module types on a PCB with communication interface and a 4-pin connector. For line arrays, we offer 8 elements and 16 elements in two different lens configurations, with 3.9 mm focus and 5.5 mm focus. The spatial design provides for 4 x 4 elements and comes with recommended 3.9 mm or 5.5 mm focal length optics.

The thermopile line or array modules consist of a 1 x 8, 1 x 16 or 4 x 4 element thermopile chip connected to an integrated multiplexing and signal conditioning circuit, E2PROM and microcontroller with an integrated A/D converter for signal processing and interfacing. Lenses for different field of views are available on demand. The sensor is equipped with an internal reference temperature sensor for correct target temperature determination.

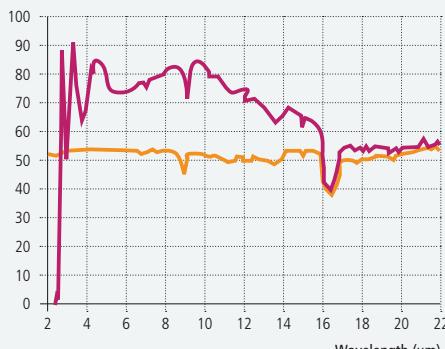
The temperature accuracy by digital signal processing in combination with the numeric ambient temperature compensation algorithm outperforms any discrete solution. The sensor module provides an output signal which is representing real temperature data for each pixel.

Customer specific modifications are possible.

For the various object temperature ranges we offer the following pre-calibrated modules:

## Filter

Transmission (%)



— Lens with G10 Coating — Lens

### L3.9 types

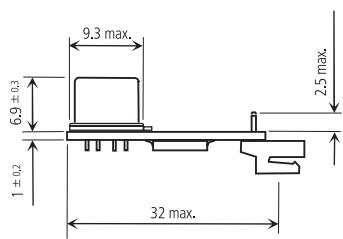
- 0 ... 60°C: TPiL 08T 2146 L3.9 OAA060
- 0 ... 60°C: TPiA 16T 4146 L3.9 OAA060

### L5.5 types

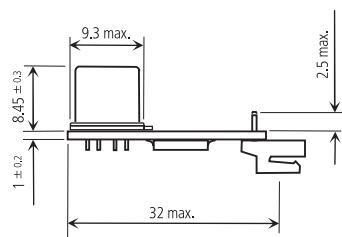
- 0 ... 150°C: TPiL 08T 2146 L5.5 OAA150
- 0 ... 60°C: TPiA 16T 4146 L5.5 OAA060

**Customization:** As the modules are always calibrated to target temperature range customized versions are available.

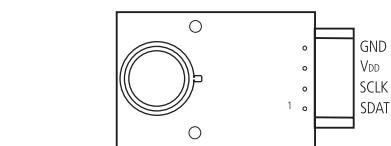
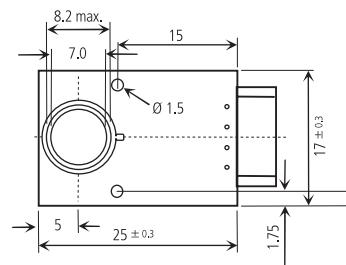
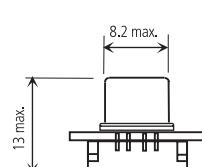
A temperature reference output is included. On request the modules can be supplied as an "OBA" version, which is calibrated but without internal temperature compensation. In this case the customer will do the temperature compensation externally with the use of the supplied reference output.



Dimensions TPiX YY L3.9

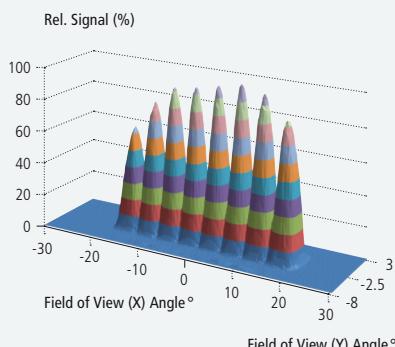


Dimensions TPiX YY L5.5

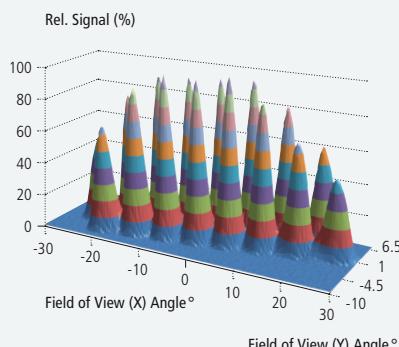


Connection Information for all TPiX Modules

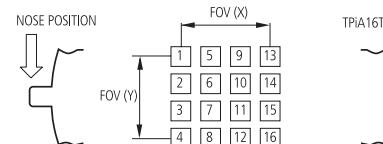
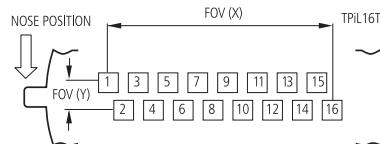
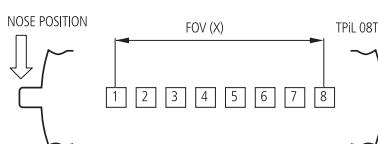
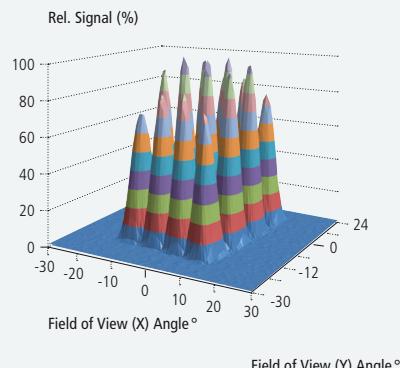
### Field of View TPiL 08



### Field of View TPiL 16T



### Field of View TPiA 16T



### TPiL 08T 2146 L3.9, TPiL 16T 3246 L3.9 G10 – Thermopile Line, TPiA 16T 4146 L3.9 Thermopile Array "Cool Eye "

| Parameter                   | Symbol              | TPiL 08 T | TPiL 16 T    | TPiA 16 T | Unit | Remark                             |
|-----------------------------|---------------------|-----------|--------------|-----------|------|------------------------------------|
| Storage temperature range   |                     |           | -40 ... +100 |           | °C   |                                    |
| Operating temperature range |                     |           | -25 ... +100 |           | °C   |                                    |
| Supply voltage              | V <sub>DD</sub>     |           | 4.5 ... 5.5  |           | V    |                                    |
| Supply current              | I <sub>DD</sub>     |           | 5            |           | mA   | typ.                               |
| Field of view X/L3.9        | FOV <sub>X</sub>    | 50        | 49           | 30        | °    | Refer to FOV definitions           |
| Field of view Y/L3.9        | FOV <sub>Y</sub>    | NA        | 6            | 22        | °    | Refer to FOV definitions           |
| Field of view X/L5.5        | FOV <sub>X</sub>    | 33        | 31           | 21        | °    | Refer to FOV definitions           |
| Field of view Y/L5.5        | FOV <sub>Y</sub>    | NA        | 3.5          | 14        | °    | Refer to FOV definitions           |
| Digital interface type      |                     |           | SMBus        |           |      |                                    |
| Object temperature accuracy |                     | ± 1.5     |              |           | K    | For calibration conditions         |
| Signal refresh time         | t <sub>pxrefr</sub> | 250       | 400          | 400       | ms   | All pixels and ambient temperature |

# Handling and Precautions

## Humidity

All our IR-detectors shall not increase noise or decrease responsivity when exposed to  $\leq 95\%$  R.H. at 30° C. Operation below dew point (i.e. with condensation) might affect performance.

## Hermetic seal

All our IR-detectors are sealed to pass a He-leakage test with maximum leak rate of  $5 \times 10^{-8}$  mbar.l.s<sup>-1</sup>.

## Quality

Excelitas is a QS 9000 certified manufacturer with established SPC and TQM. Detector outgoing inspections include the parameters Responsivity, Match, Offset, Noise, Gross leak (Mil Std 883 method 1014C1). Individual data are not stored, statistical details can be disclosed on request.

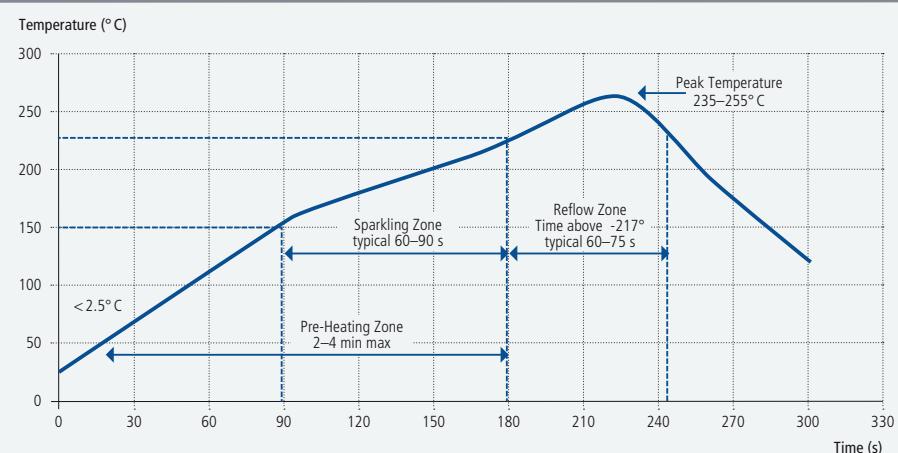
## Handling

Electrostatic charges may destroy the detector. We recommend applying precautions necessary for ESD devices to avoid damages. Do not apply physical force to detector leads. Do not expose detector to aggressive detergents such as freon, trichloroethylene, etc.

## Soldering conditions

Hand soldering and standard wave soldering process may be applied. Avoid heat exposure to the top and the window of the detector. Reflow soldering is not recommended for all TO-housing types. Our new SMD types are designed for reflow-soldering in accordance with general practices for SMD.

### Typical Lead Free Reflow Profile



## Reliability Standards

### International Electrotechnical Commission (IEC) Standards

|                |  |
|----------------|--|
| IEC 60068-2-1  | Environmental testing – Part 2: Tests. Tests A: Cold                         |
| IEC 60068-2-2  | Environmental testing - Part 2: Tests. Tests B: Dry heat                     |
| IEC 60068-2-78 | Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state |
| IEC 60068-2-14 | Environmental testing - Part 2: Tests. Test N: Change of temperature         |

### Joint Electron Devices Engineering (JEDEC) Standards

|         |                     |
|---------|---------------------|
| JESD-22 | Series test methods |
|---------|---------------------|

### US Military (MIL) Standards

|             |  |
|-------------|--|
| MIL-STD-883 | Test methods and procedures for microelectronics |
|-------------|--|

## Reliability Standards

Excelitas' continuous reliability qualification and monitoring program ensures that all outgoing products meet quality and reliability standards. Tests are performed according to approved semiconductor device standards, such as IEC, MIL, and JDEC (see table). For detailed information please contact Excelitas.

## Comparison of Current Thermopile Types to New Names and Features

**Comparison Table**

|                  | <b>Current Type</b> | <b>New Type</b>   | <b>Remark</b>        | <b>Page</b> |
|------------------|---------------------|-------------------|----------------------|-------------|
| <b>Detectors</b> | TPS 535             | TPD 1T 0515       | Equivalent           | 28 ■        |
|                  | TPS 735             | TPD 1T 0625       | Equivalent           | 28 ■        |
|                  | TPS 2734            | TPD 2T 0625       | Equivalent           | 29 ■        |
|                  | TPS 334             | TPD 1T 0214       | Equivalent           | 30 ■        |
|                  | TPS 534             | TPD 1T 0514       | Equivalent           | 30 ■        |
|                  | TPS 734             | TPD 1T 0624       | Equivalent           | 30 ■        |
|                  | TPS 336 IRA         | TPD 1T 0216 IRA   | Equivalent           | 31 ■        |
|                  | TPS 334 L5.5        | TPD 1T 0216 L5.5  | Equivalent           | 31 ■        |
|                  | TPS 333             | TPD 333           | Unchanged            | 32 ■        |
|                  | TPS 733             | TPD 733           | Unchanged            | 32 ■        |
|                  | TPS 230             | TPD 230           | Unchanged            | 35 ■        |
|                  | TPS 232             | TPD 232           | Unchanged            | 35 ■        |
|                  | TPS 23B             | TPiD 23B          | Unchanged            | 34 ■        |
|                  | TPS 33B             | TPiD 33B          | Unchanged            | 34 ■        |
|                  | TPS 23S             | TPiD 1S 0121      | Isothermal unchanged | 33 ■        |
| <b>Sensors</b>   | a2TPMI 23x          | TPS 1T 0136 L5.5  | Equivalent           | 36 ■        |
|                  | a2TPMI 23x          | TPS 1T 0136 IRA   | Equivalent           | 36 ■        |
|                  | a2TPMI 33x          | TPS 1T 0236 L5.5  | Equivalent           | 36 ■        |
|                  | a2TPMI 33x          | TPS 1T 0236 IRA   | Equivalent           | 36 ■        |
|                  | a2TPMI 23S          | TPiS 1S 0133      | SMD, Isothermal      | 38 ■        |
|                  | a2TPMI 23S FOV60    | TPiS 1S 0133 FM   | SMD, Isothermal      | 38 ■        |
| <b>Modules</b>   | a2TPMI 23x L5.5 Px  | TPM 1T 0136 L5.5  | Equivalent           | 40 ■        |
|                  | a2TPMI 33x Px MLx   | TPM 1T 0234 M(y)  | Equivalent           | 40 ■        |
| <b>Arrays</b>    | dTPLM 08A           | TPL 8T 2146 L5.5  | Unchanged            | 42 ■        |
|                  | dTPLM 16A           | TPL 16T 3246 L5.5 | Unchanged            | 42 ■        |
|                  | dTPAM 16A           | TPA 16T 4146 L3.9 | Unchanged            | 42 ■        |

## Comparison of Analog to Digital Pyrodetectors

| Selection Guide |      |   |                    |       |                        |               |               |                   |           |
|-----------------|------|---|--------------------|-------|------------------------|---------------|---------------|-------------------|-----------|
| Digital Version |      |   | Analog Version     |       | Market / Application   |               |               | Features          |           |
| Type Name       | Page |   | Type Name          | Page  | Automatic Light Switch | Burglar Alarm | Gas Detection | Window Size (mm²) | Package   |
| PYD 1998        | 19   | ■ | LHi 968            | 12    | ■                      | +             | ++            | 0                 | 4.2 x 5.2 |
| PYD 1988        | 19   | ■ | LHi 878            | 14    | ■                      | ++            | +             | 0                 | 3.4 x 4.6 |
| PYD 1978        | 19   | ■ | LHi 778            | 14    | ■                      | ++            | +             | 0                 | 3.0 x 4.0 |
| PYQ 2898        | 20   | ■ | LHi 1148, LHi 1128 | 13/16 | ■                      | +             | ++            | 0                 | 4.2 x 5.2 |
| PYQ 5868        | 21   | ■ | PYQ 1488           | 13    | ■                      | ++            | +             | 0                 | Hex       |
| PYQ 3828        | -    |   | PYS 3228, LHi 814  | 25    | ■                      | 0             | 0             | ++                | 2.5 x 2.5 |
| PYS 3798        | 27   | ■ | LHi 807            | 24    | ■                      | 0             | 0             | ++                | 4.2 x 5.2 |
| PYD 5731        | 18   | ■ | PYD 5131           | 17    | ■                      | ++            | +             | 0                 | TO-46     |
| PYD 1096        | 22   | ■ | Not applicable     | -     |                        | ++            | 0             | 0                 | 4.2 x 5.2 |
| PYQ 1098        | 23   | ■ | Not applicable     | -     |                        | ++            | 0             | 0                 | 4.2 x 5.2 |

+ Suited, ++ Best suited

## About Excelitas Technologies

Excelitas Technologies is a global technology leader focused on delivering innovative, customized solutions to meet the lighting, detection and other high-performance technology needs of OEM customers.

From aerospace and defense applications to medical lighting, analytical instrumentation, clinical diagnostics, industrial, and safety and security applications, Excelitas Technologies is committed to enabling our customers' success in their specialty end-markets. Excelitas Technologies has approximately 3,000 employees in North America, Europe and Asia, serving customers across the world.

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