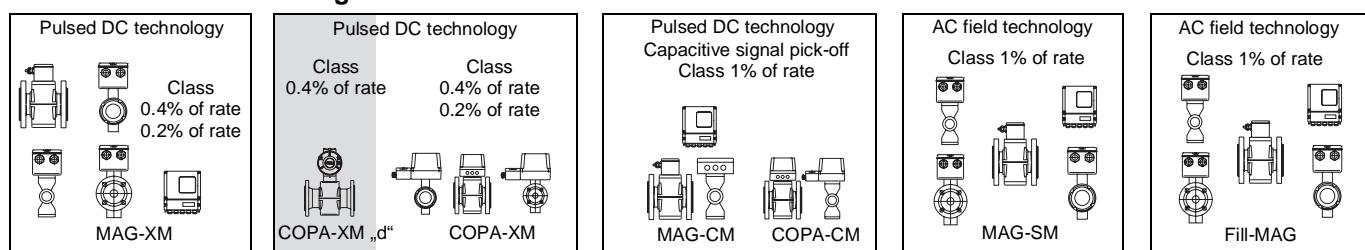




Electromagnetic flowmeter for hazardous area zone 1 with pulsed DC technology and of compact design

Process connection: Flange



The electromagnetic flowmeter enables the exact measurement of the flow volume of liquids, pulps, pastes and sludges with a min. electrical conductivity of 5 $\mu\text{S}/\text{cm}$.

The COPA-XM "d" (μP -technology) is a flowmeter system of **Compact design** – primary and converter are assembled to one unit. There is no need for a long connecting cable between the primary and the converter. The principle of operation is described on page 2.

The electromagnetic flowmeter system has following main design features:

- Flowmeter with flameproof converter housing suitable for the application in hazardous zone 1, type EEx de [ib] IIC T3-T6, PTB-No. Ex-95.D.2059X
- Signal in-/outputs of intrinsically safe - (NAMUR) and not intrinsically safe design (PELV).
- Standardized laid length of DIN-flanged primaries correspond with specified laid length of VDE/VDI 2641 and DVGW work sheet W420 (type WP, ISO 4064, short), as well as ISO 13359.
- Primary of flanged design DN 3-2000.
- Ambient temperature -20 °C to + 60 °C. (-4 °F to 140 °F)
- 130 °C fluid temperature (higher temp. upon request).
- Same electronics for all meter sizes.
- Parameter entry within the hazardous zone by means of 3-button keyboard. Instrument housing remains closed.
- 2x16 digits illuminated LC-Display, free configurable for the display of flow and totalling. Display pluggable into 3 positions.
- Automatic detection of empty meter pipe is standard.
- Difference counting or individual recording of forw. and reverse flow.
- Integrated presetting counter.
- Two flow rate ranges with automatic - or external changeover.
- Storage of all measuring point parameters and calibration data in an EEPROM module.
- Converter housing rotatable through 90°.
- Flowmeter system **COPA-XM "d"** with maximum 0.4 % deviation of measured value.



Fig.1 COPA-XM "d" flowmeter system of compact design

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Reference conditions, Accuracy and Principle of operation

Reference conditions per EN 29104

Fluid temperature

$20^{\circ}\text{C} \pm 2\text{ K}$

Ambient temperature

$20^{\circ}\text{C} \pm 2\text{ K}$

Power supply

Voltage per name plate $U_N \pm 1\%$

Installation requirements straight pipe sections

Upstream of primary $>10 \times \text{DN}$,

Downstream of primary $>5 \times \text{DN}$,

DN = Meter size

Warm up time

30 min

Influence of analog output

Same as pulse output $\pm 0,1\%$ of flow rate

Principle of operation

The operating principle of the electromagnetic flowmeter is based on Faraday's law of magnetic induction which states that the voltage induced across any conductor as it moves at right angles through a magnetic field is proportional to the velocity of that conductor (see diagram below).

The voltage induced within the fluid is picked up by two diametrically opposed mounted electrodes. The induced signal voltage (U_E) is proportional to the magnetic flux density (B), the distance between the electrodes (D) and the average flow velocity (v) of the fluid.

If one considers that the flux density and the electrode spacing are constants, it is readily apparent that the flow signal is proportional to the average flow velocity of the fluid. From the equation for the volume flow rate it follows that the flow signal is linearly proportional to the volume flow rate. The converter processes the electrode signal voltage into normalized, analog, and digital output signals.

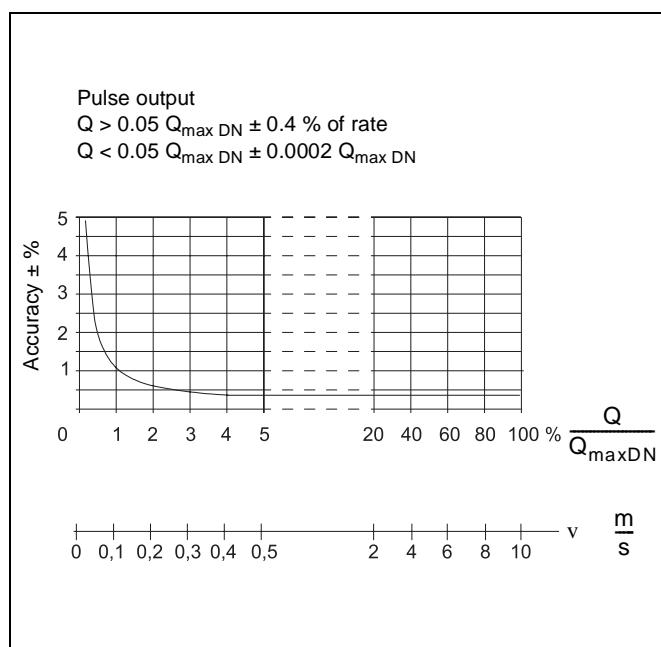


Fig.2 Accuracy of flowmeter system

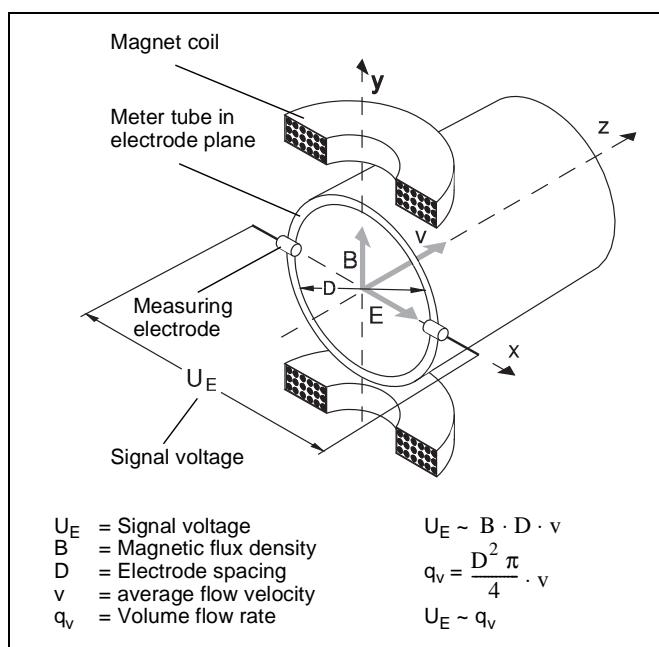


Fig.3 Basic operating principle of an electromagnetic flowmeter



Overview of designs

	COPA-XM “d”
Accuracy	0,4 % of rate
Model number	10DX3711

Primary

	Meter size (DN)	Pressure rating (PN)
Flange	3 - 2000	6 - 40
Liner material	Hard rubber, Soft rubber, PTFE, PFA, Polyurthane, others upon request	
Conductivity	$\geq 5 \mu\text{S}/\text{cm}$	
Electrode material	Stn. stl. 1.4571, 1.4539 Hastelloy B-2/C-4 Platinum-Iridium, Tantalum, Titanium	
Enclosure classification	IP 67	
Fluid temperature	-20 to +130 °C (-4 to +216 °F)	

Converter

Power supply	115/230 V AC 24 V/48 V AC 24 V DC	
In-/outputs	Intrinsically safe (NAMUR)	Not intrinsically safe (PELV)
Current output configurable	0-5 mA 0/2-10 mA 0/4-20 mA 0-10, 10-20 mA 4-12, 12-20 mA	
Pulse output	Optocoupler Relay	Optocoupler 24 V active
Contact input: external output cut-off external totalizer reset external measuring range changeover	Optocoupler	Optocoupler
Contact output: system alarm contact configurable contact output	Optocoupler Relay	Optocoupler
HART-Protocol	yes	
Limit alarm	yes	
Flow.-/reverse flow measurement	yes	
2 measuring ranges	yes, automatic- or external changeover	
Presetting totalizer	yes, with Start/Stop by means of buttons	
Self-monitoring	yes	
Local indication/-totalling	yes	
Detector empty pipe	yes, Standard \geq DN 10	

EEx-design	PTB No. Ex-95.D.2059X	EEx de [ib] IIC T3-T6 ambient temperature -20 °C...+60 °C (-4 to +140 °F)
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Meter size, pressure rating, flow rate range and flow nomograph

Meter size, pressure rating, flow rate range

Meter size DN	Std. press. rating PN (bar)	Min. flow rate range flow velocity 0 to 0.5 m/s	Flow rate range flow velocity 0 to 10 m/s	Max. flow rate range flow velocity 0 to 15 m/s
3	40	0 to 0,2 l/min	0 to 4 l/min	0 to 6 l/min
4	40	0 to 0,4 l/min	0 to 8 l/min	0 to 12 l/min
6	40	0 to 1 l/min	0 to 20 l/min	0 to 30 l/min
8	40	0 to 1,5 l/min	0 to 30 l/min	0 to 45 l/min
10	40	0 to 2,25 l/min	0 to 45 l/min	0 to 67,5 l/min
15	40	0 to 5 l/min	0 to 100 l/min	0 to 150 l/min
20	40	0 to 7,5 l/min	0 to 150 l/min	0 to 225 l/min
25	40	0 to 10 l/min	0 to 200 l/min	0 to 300 l/min
32	40	0 to 20 l/min	0 to 400 l/min	0 to 600 l/min
40	40	0 to 30 l/min	0 to 600 l/min	0 to 900 l/min
50	40	0 to 3 m ³ /h	0 to 60 m ³ /h	0 to 90 m ³ /h
65	40	0 to 6 m ³ /h	0 to 120 m ³ /h	0 to 180 m ³ /h
80	40	0 to 9 m ³ /h	0 to 180 m ³ /h	0 to 270 m ³ /h
100	16	0 to 12 m ³ /h	0 to 240 m ³ /h	0 to 360 m ³ /h
125	16	0 to 21 m ³ /h	0 to 420 m ³ /h	0 to 630 m ³ /h
150	16	0 to 30 m ³ /h	0 to 600 m ³ /h	0 to 900 m ³ /h
200	10/16	0 to 54 m ³ /h	0 to 1080 m ³ /h	0 to 1620 m ³ /h
250	10/16	0 to 90 m ³ /h	0 to 1800 m ³ /h	0 to 2700 m ³ /h
300	10/16	0 to 120 m ³ /h	0 to 2400 m ³ /h	0 to 3600 m ³ /h
350	10/16	0 to 165 m ³ /h	0 to 3300 m ³ /h	0 to 4950 m ³ /h
400	10/16	0 to 225 m ³ /h	0 to 4500 m ³ /h	0 to 6750 m ³ /h
500	10	0 to 330 m ³ /h	0 to 6600 m ³ /h	0 to 9900 m ³ /h
600	10	0 to 480 m ³ /h	0 to 9600 m ³ /h	0 to 14400 m ³ /h
700	10	0 to 660 m ³ /h	0 to 13200 m ³ /h	0 to 19800 m ³ /h
800	10	0 to 900 m ³ /h	0 to 18000 m ³ /h	0 to 27000 m ³ /h
900	10	0 to 1200 m ³ /h	0 to 24000 m ³ /h	0 to 36000 m ³ /h
1000	10	0 to 1350 m ³ /h	0 to 27000 m ³ /h	0 to 40500 m ³ /h
1200	6	0 to 2100 m ³ /h	0 to 42000 m ³ /h	0 to 63000 m ³ /h
1400	6	0 to 2700 m ³ /h	0 to 54000 m ³ /h	0 to 81000 m ³ /h
1600	6	0 to 3600 m ³ /h	0 to 72000 m ³ /h	0 to 108000 m ³ /h
1800	6	0 to 4500 m ³ /h	0 to 90000 m ³ /h	0 to 135000 m ³ /h
2000	6	0 to 5700 m ³ /h	0 to 114000 m ³ /h	0 to 171000 m ³ /h

Note:

- The upper range limit of the COPA-XM "d" is adjustable from 0.5 to 15 m/s, though the nomographs on page 5 are layed out from 0.5 to 10 m/s.
(upper range see table "Flow rate range").

Flow nomograph

Flow nomograph

The volumetric flow rate is a function of the flow velocity and the meter size. The flow nomographs (Fig. 4 + 5) indicates the flow rate range available of a specific flowmeter size and which size is best suitable for a particular flow rate.

Example:

Flow rate = 7 m³/h (maximum value = end of flow rate range). Suitable are primaries of sizes DN 20 to DN 65 for a flow velocity from 0.5 to 10 m/s.

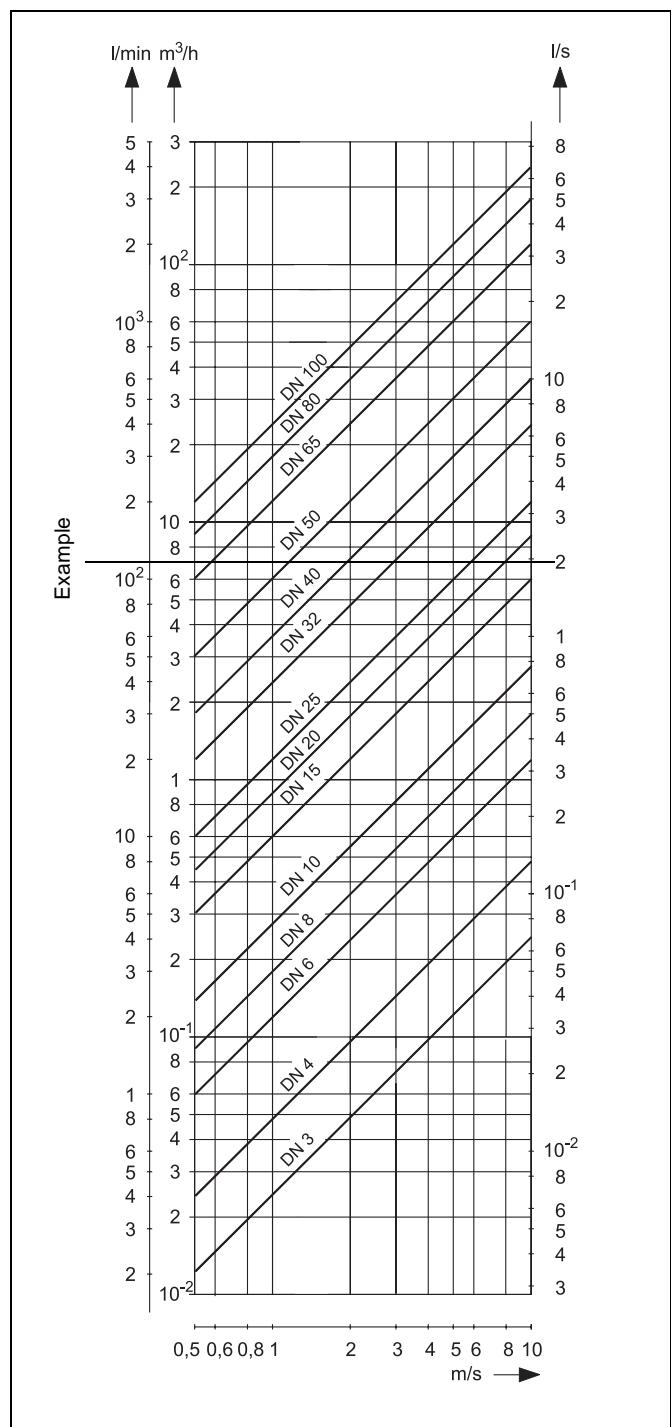


Fig.4 Flow nomograph DN 3 to DN 100

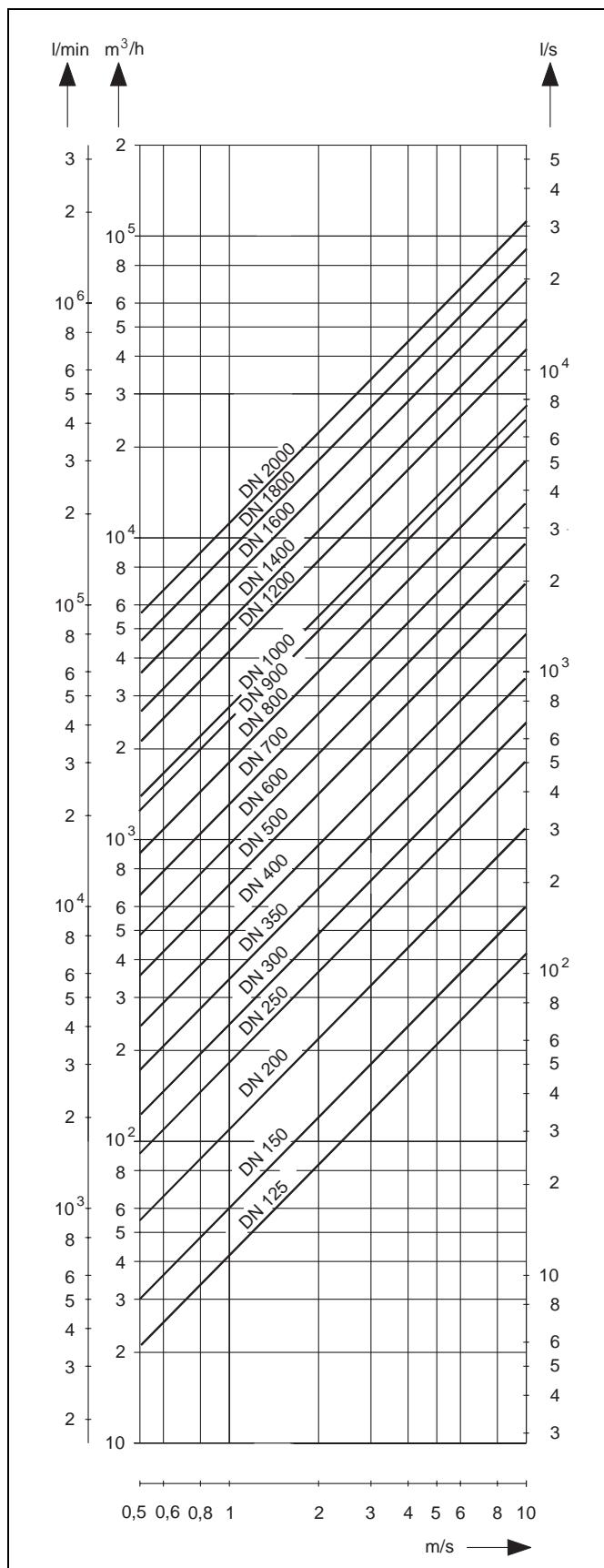


Fig.5 Flow nomograph DN 125 to DN 2000



Installation requirements and Grounding

In- and outlet pipe sections

The metering principle is independent of the velocity profile as long as swirls are not present in the metering section, e.g. after space bends, tangential flow entry into upstream pipe or after partially open valves. In such cases measures should be employed to normalize the velocity profile. Experience has shown that in most cases an upstream and a downstream straight pipe section is sufficient. It also is recommended to install a flow control device downstream of the primary. The meter tube must be full with fluid during flow measurement.

Meter orientation

When installing the meter in a horizontal pipeline it has to be assured that none of the electrodes is located at the highest point. In order to achieve this, the terminal housing of the meter should be top oriented. This aligns the electrodes in a horizontal plane and eliminates the possibility of entrained air or gas acting as insulator between the fluid and the electrodes. The ideal installation is shown in Fig. 6.

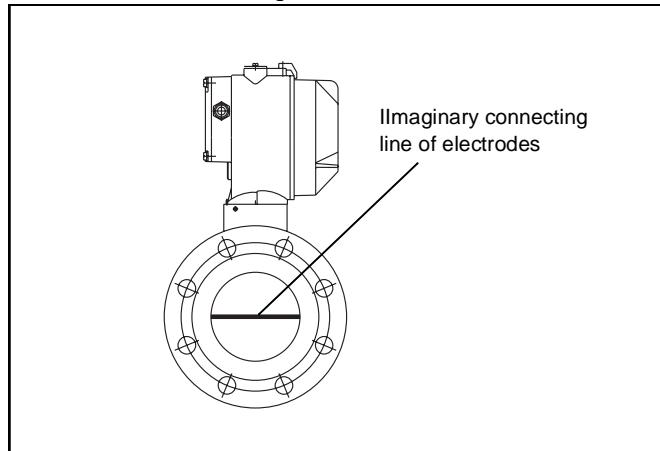


Fig.6 Imaginary connecting line of electrodes

Grounding

Proper grounding of the EMF system is significant for safety reasons as well as for optimum performance (e.g. acc. to VDE 0100, part 540). Connect primary to protective potential by means of grounding screws and bonding lead. For accurate flow measurement the fluid and pipe work should be at normal ground potential.

With plastic- or insulated lined pipe lines, grounding is made using one grounding ring or grounding electrodes. If the pipeline contains other stray potentials it is recommended that two grounding rings be used, one upstream and one downstream of the flowmeter.

Installation in larger pipe lines

The flowmeter may be installed without concern in pipelines larger than the flowmeter through use of double flanged reducers (e.g. per DIN 28545). The resultant pressure drop caused by the reducer can be determined from the diagram in Fig. 7. The following procedure is to be used to determine the pressure drop:

- Established the diameter with ratio d/D.
- Determine flow velocity from the flow rate and meter sizes:

$$v = \frac{Q \text{ (flow rate)}}{\text{primary constant}}$$

The flow velocity also can be determined from the flow rate nomographs Fig. 4 and Fig. 5.
- In Fig. 7 at the intersection of diameter ratio d/D (X-axis) and the flow velocity value read the pressure drop on the Y-axis.

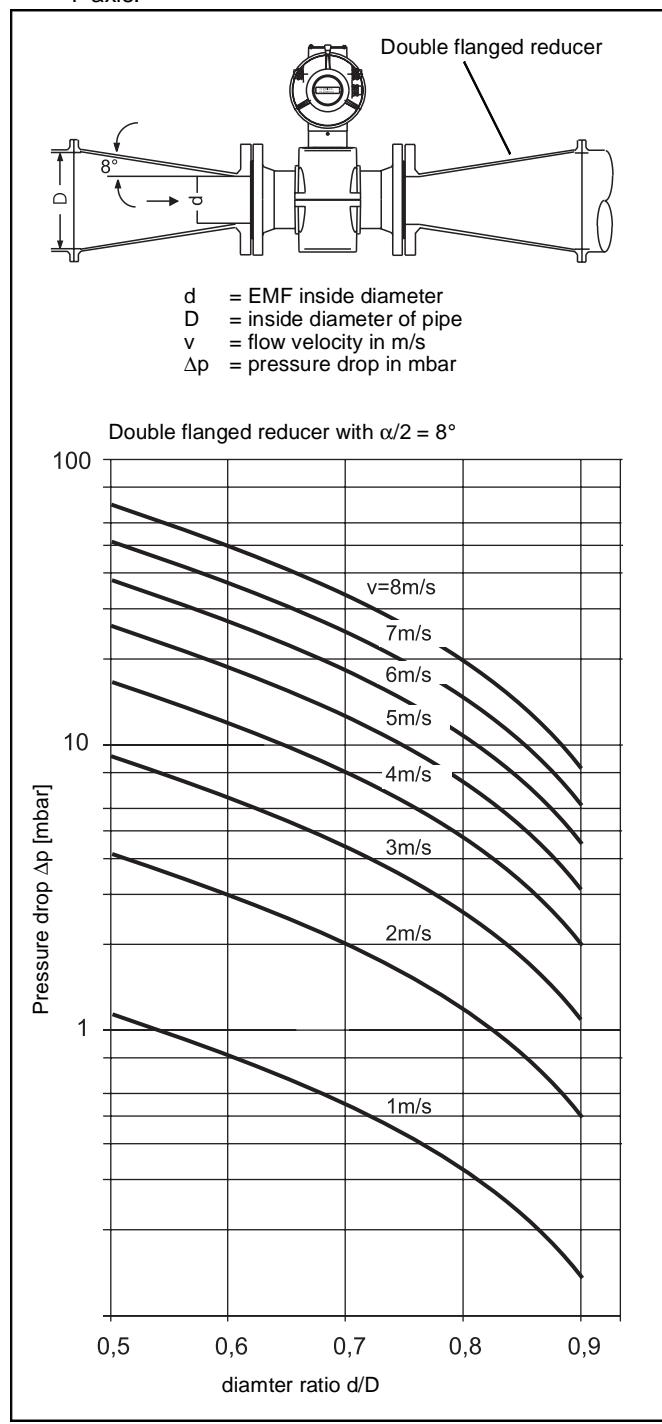


Fig.7 Pressure drop nomograph



Technical data

Primary flanged design

Max. allowable temperature and pressure rating

Liner material	Meter size DN	P _{Operation} bar	at T _{Operation} °C
Hard rubber KTW-approved	15 to 250	40	< 90
	300 to 1000	25	< 90
	1200 to 2000	16	< 90
Soft rubber KTW-zugelassen	50 to 250	40	< 20
		10	< 90
	300 to 1000	25	< 20
		10	< 90
	1200 to 2000	16	< 20
		10	< 90
PTFE	80 to 800	40	< 20
		25	< 130
PFA	3 to 250	40	< 20
		25	< 130

(other meter sizes, press. ratings, temperature classes upon request)

Max. allowable cleaning temperature

CIP Cleaning in place	Liner material	T _{max} °C	T _{max} minutes	T _{Amb.} °C
Steam cleaning	PTFE/PFA	120	60	40
Liquid cleaning	PTFE/PFA	120	60	40

If ambient temperature is >25 °C (77 °F), deduct the difference of max. cleaning temperature.

$$T_{\text{max}} - \Delta \text{ } ^\circ\text{C}, \Delta \text{ } ^\circ\text{C} = (T_{\text{Amb.}} - 25 \text{ } ^\circ\text{C})$$

Fluid temperature

-25 °C to +130 °C (-13 to +266 °F) depending on liner material (see table above)

Ambient temperature

-20 °C to +60 °C (-4 to +140 °F) (see temperature diagrams)

Enclosure classification

IP 67

Pipeline vibration

Max. allowable 15 m/s² (10-150 Hz)

Materials

Wetted parts

Parts	Standard	Others
Liner material	PTFE, PFA, Hard rubber, Soft rubber	Polyurethane
Electrode for liner material		
- Hard rubber	Stn. stl. 1.4571	Hast. B-2, Hast. C-4, Titanium, Tantalum, Platinum-Iridium
- Soft rubber		W.-Nr. 1.4571, 1.4539
- PTFE	Hast. C-4	Hast. B-2
PFA		Titanium, Tantalum, Platinum-Iridium
Grounding ring	Stn. stl. 1.4571	upon request
Protective flange	Stn. stl. 1.4571	upon request

Non-wetted parts

Parts	DN 3 to DN 300	DN 350 to DN 2000
Housing	Two-part housing, cast aluminum, painted, paint coat 60 µm thick, gray RAL 9006	Welded steel construction, painted, paint coat 60 µm thick, gray RAL 9006
Terminal box	Cast aluminum, painted, paint coat, 60 µm thick Frame: blue RAL 5012 Lid: gray RAL 9006	
Meter	Stn. stl. 1.4301	Stn. stl. 1.4301

Min. allowable absolute pressure

Liner material	Meter size DN	P _{Operation} at mbar abs	T _{Operation} °C
Hard rubber	15 to 2000	0	< 90
Soft rubber	50 to 2000	0	< 50
PTFE	10 to 800	270	< 20
		400	< 100
		500	< 130
PFA	3 to 250	270	< 20
		400	< 100
		500	< 130

Types of design (flange per DIN 2501)

Laid length Series 3000 (short design)

Flowmeter sizes DN 15 - DN 400 of DIN-flanged design correspond with the specified laid length of VDE/VDI 2641 and with the DVGW worksheet W420 (water meter, type WP ISO 4064 short as well ISO 13359).

(DVGW = Deutscher Verein von Gas- und Wasserfachmännern e.V.)

Laid length Series 1000 (only for exchange).

DIN-flanged as model 10D1465 COPA-Exi

ANSI 150 lb/300 lb

Lay length equivalent to Series 1000

Protection flanges same as Series 1000, see page 23.



Technical data

Primary flanged design

Hazardous area, zone 1

Identification: EEx de [ib] IIC T3-T6

Certification: PTB-No. Ex-95.D.2059X

Model: 10DX3711

Temperature diagrams

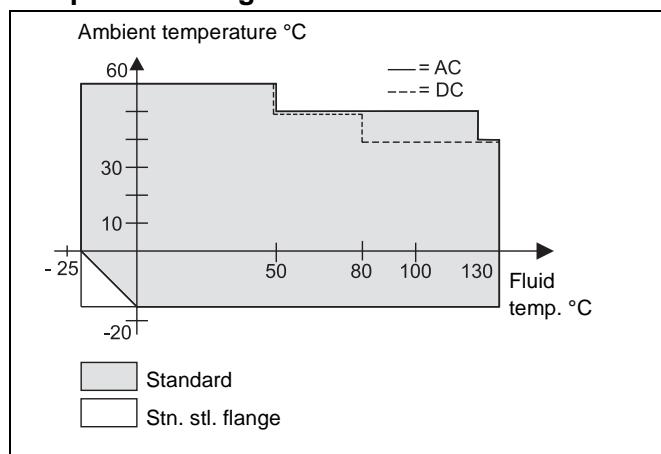


Fig.8 Fluid temperature as a function of ambient temperature DN 3 to DN 40

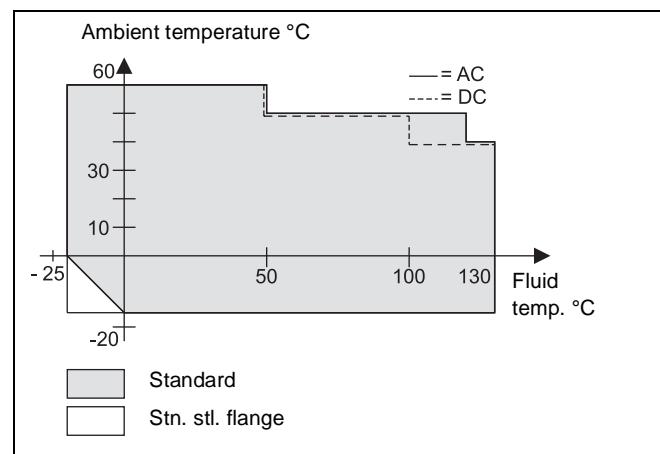


Fig.11 Fluid temperature as a function of ambient temperature DN 200 to DN 300

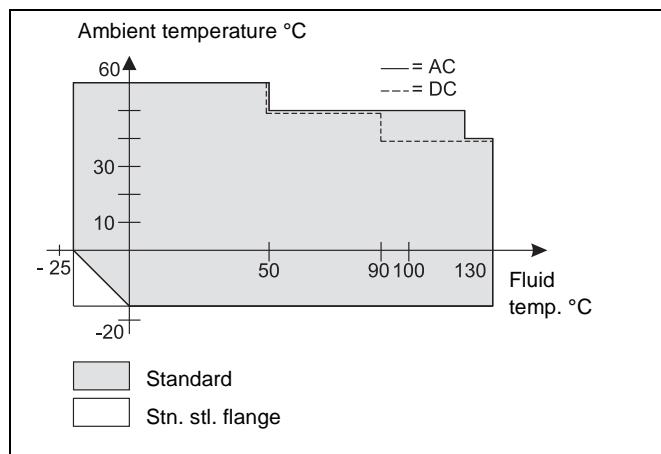


Fig.9 Fluid temperature as a function of ambient temperature DN 50 to DN 80

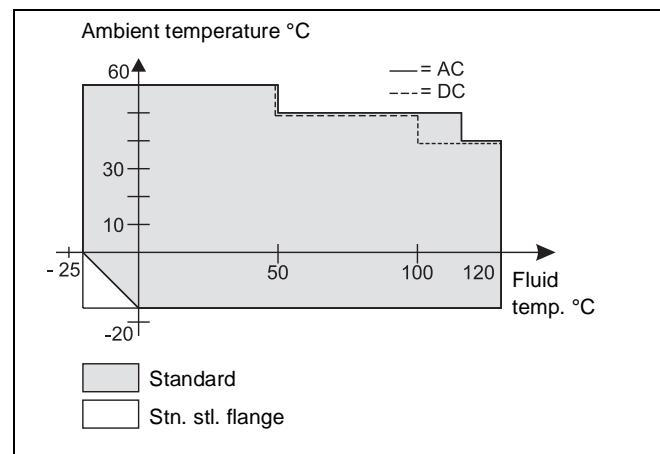


Fig.12 Fluid temperature as a function of ambient temperature DN 350 to DN 2000

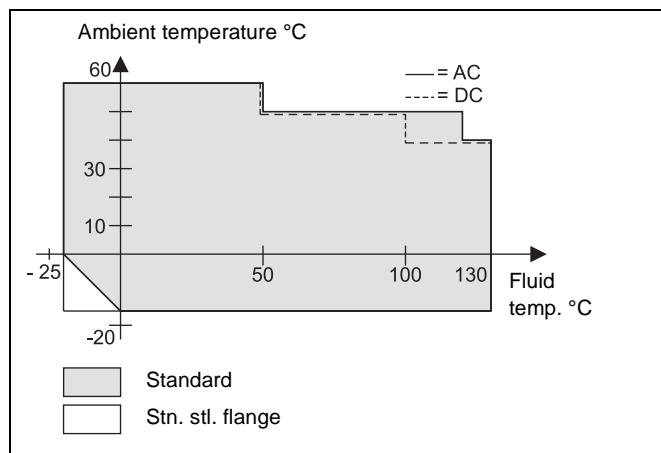


Fig.10 Fluid temperature as a function of ambient temperature DN 100 to DN 150



Technical data

Primary flanged design

Max. ambient temperature, temperature class, max. fluid temperature

a) Power supply: Direct voltage DC

Max. ambient temperature (°C)	Temp.-Class	Liner material	Max. allowable fluid temperature (operating data)							
			DN 3-40	DN 50-80	DN 100	DN 125	DN 150	DN 200	DN 250-300	DN 350-2000
40 °C (104 °F)	T3	PTFE/PFA	130 °C	130 °C	130 °C	130 °C	130 °C	130 °C	130 °C	120 °C
		PTFE/PFA	105 °C	120 °C	120 °C	115 °C	110 °C	115 °C	115 °C	95 °C
	T4	Hard rubber	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T5	PTFE/PFA	55 °C	90 °C	75 °C	70 °C	65 °C	75 °C	70 °C	50 °C
		Hard rubber	55 °C	90 °C	75 °C	70 °C	65 °C	75 °C	70 °C	50 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T6	PTFE/PFA	35 °C	75 °C	55 °C	50 °C	45 °C	55 °C	50 °C	30 °C
		Hard rubber	35 °C	75 °C	55 °C	50 °C	45 °C	55 °C	50 °C	30 °C
		Soft rubber	35 °C	50 °C	50 °C	50 °C	45 °C	55 °C	50 °C	30 °C
50 °C (122 °F)	T3	PTFE/PFA	—	—	—	—	—	—	—	100 °C
		PTFE/PFA	80 °C	90 °C	100 °C	100 °C	100 °C	100 °C	100 °C	90 °C
	T4	Hard rubber	80 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T5	PTFE/PFA	50 °C	90 °C	75 °C	70 °C	60 °C	70 °C	70 °C	45 °C
		Hard rubber	50 °C	90 °C	75 °C	70 °C	60 °C	70 °C	70 °C	45 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	40 °C
	T6	PTFE/PFA	30 °C	70 °C	55 °C	50 °C	45 °C	50 °C	50 °C	30 °C
		Hard rubber	30 °C	70 °C	55 °C	50 °C	45 °C	50 °C	50 °C	30 °C
		Soft rubber	30 °C	50 °C	50 °C	50 °C	45 °C	50 °C	50 °C	30 °C
60 °C*) (140 °F)	T4	PTFE/PFA	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
		Hard rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T5	PTFE/PFA	45 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	45 °C
		Hard rubber	45 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	45 °C
		Soft rubber	45 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	45 °C
	T6	PTFE/PFA	25 °C	50 °C	50 °C	45 °C	40 °C	50 °C	50 °C	25 °C
		Hard rubber	25 °C	50 °C	50 °C	45 °C	40 °C	50 °C	50 °C	25 °C
		Soft rubber	25 °C	50 °C	50 °C	45 °C	40 °C	50 °C	50 °C	25 °C

*) Thermostability of the connecting leads must be at least 90 °C (194 °F):

Note: A higher temperature class always includes the lower temp. classes.



Technical data

Primary flanged design

Max. ambient temperature, temperature class, max. fluid temperature

b) Power supply: Alternating voltage AC

Max. ambient temperature (°C)	Temp.-Class	Liner material	Max. allowable fluid temperature (operating data)							
			DN 3-40	DN 50-80	DN 100	DN 125	DN 150	DN 200	DN 250-300	DN 350-2000
40 °C (104 °F)	T3	PTFE/PFA	130 °C	130 °C	130 °C	130 °C	130 °C	130 °C	130 °C	120 °C
	T4	PTFE/PFA	110 °C	120 °C	120 °C	115 °C	110 °C	115 °C	115 °C	95 °C
		Hard rubber	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T5	PTFE/PFA	55 °C	90 °C	75 °C	70 °C	65 °C	75 °C	70 °C	50 °C
		Hard rubber	55 °C	90 °C	75 °C	70 °C	65 °C	75 °C	70 °C	50 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T6	PTFE/PFA	35 °C	70 °C	55 °C	50 °C	45 °C	55 °C	55 °C	30 °C
		Hard rubber	35 °C	70 °C	55 °C	50 °C	45 °C	55 °C	55 °C	30 °C
		Soft rubber	35 °C	50 °C	50 °C	50 °C	45 °C	50 °C	50 °C	30 °C
50 °C (122 °F)	T3	PTFE/PFA	120 °C	—	—	120 °C	120 °C	120 °C	120 °C	110 °C
	T4	PTFE/PFA	100 °C	120 °C	120 °C	110 °C	105 °C	115 °C	115 °C	90 °C
		Hard rubber	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C	90 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T5	PTFE/PFA	50 °C	90 °C	75 °C	70 °C	65 °C	70 °C	70 °C	50 °C
		Hard rubber	50 °C	90 °C	75 °C	70 °C	65 °C	70 °C	70 °C	50 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T6	PTFE/PFA	30 °C	70 °C	55 °C	50 °C	45 °C	50 °C	50 °C	30 °C
		Hard rubber	30 °C	70 °C	55 °C	50 °C	45 °C	50 °C	50 °C	30 °C
		Soft rubber	30 °C	50 °C	50 °C	50 °C	45 °C	50 °C	50 °C	30 °C
60 °C*) (140 °F)	T4	PTFE/PFA	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
		Hard rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
		Soft rubber	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C
	T5	PTFE/PFA	45 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	45 °C
		Hard rubber	45 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	45 °C
		Soft rubber	45 °C	50 °C	50 °C	50 °C	50 °C	50 °C	50 °C	45 °C
	T6	PTFE/PFA	25 °C	50 °C	50 °C	45 °C	40 °C	50 °C	50 °C	25 °C
		Hard rubber	25 °C	50 °C	50 °C	45 °C	40 °C	50 °C	50 °C	25 °C
		Soft rubber	25 °C	50 °C	50 °C	45 °C	40 °C	50 °C	50 °C	25 °C

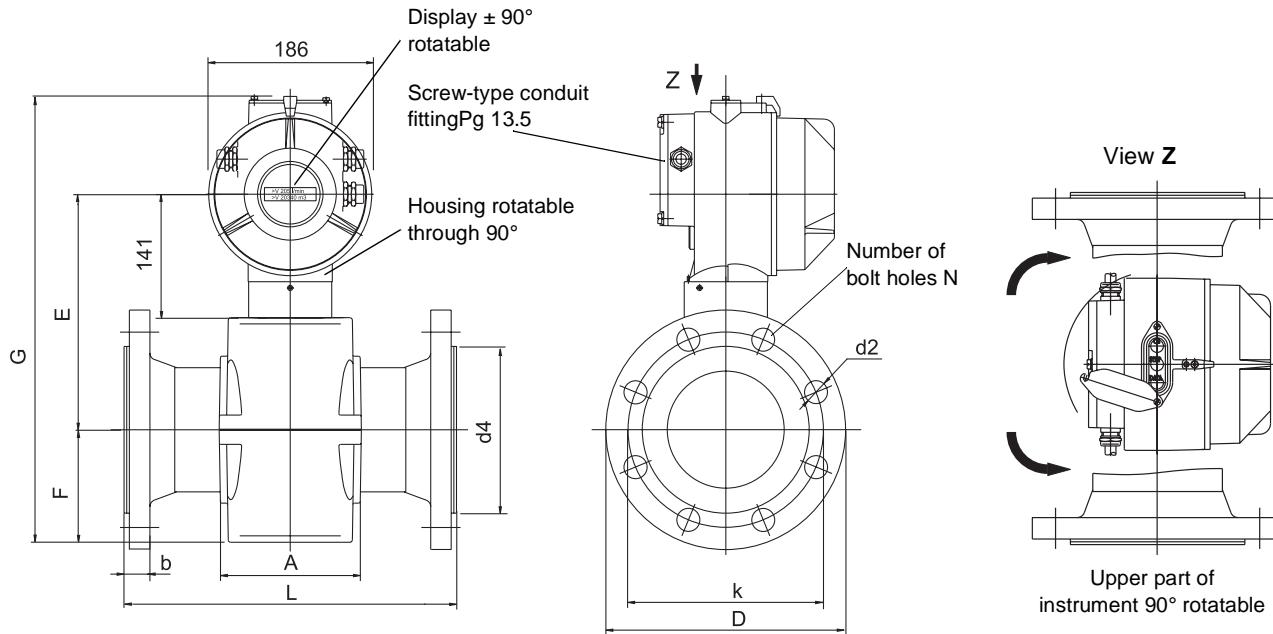
*) Thermostability of the connecting leads must be at least 80 °C (176 °F):

Note: A higher temperature class always includes the lower temp. classes.



Dimension drawings

Primary DN 3 to DN 300, DIN-flanged design



All dim. in mm ISO Projection Method E

Flanges per DIN 2501

Flange dimensions							Instrument dimensions							Weight kg	
DN	PN ¹⁾	D	d4	b	k	d2	N	A	L ^{*)}	L ²⁾	L ³⁾	E	F	G	
3-10	10-40	90	40	18	60	14	4	122	200	203	206	214	73	399	15
15	10-40	95	45	19	65	14	4	122	200	203	206	214	73	399	15,5
20	10-40	105	58	21	75	14	4	122	200	203	206	214	73	399	16
25	10-40	115	68	21	85	14	4	122	200	203	206	214	73	399	16,5
32	10-40	140	78	21	100	18	4	122	200	203	206	214	73	399	18
40	10-40	150	88	21	110	18	4	122	200	203	206	214	73	399	18,5
50	10-40	165	102	23	125	18	4	112	200	203	206	223	82	417	20
65	25-40	185	122	26	145	18	8	112	200	203	206	232	91	435	24
80	10-40	200	138	28	160	18	8	112	200	203	206	239	98	449	27
100	10-16	220	158	24	180	18	8	130	250	253	256	259	118	489	28
125	10-16	250	188	25	210	18	8	124	250	255	260	268	127	507	38
150	10-16	285	212	25	240	22	8	170	300	305	310	289	148	549	40
200	10	340	268	28	295	22	8	195	350	355	360	320	179	611	64
200	16	340	268	28	295	22	12	195	350	355	360	320	179	611	64
250	10	395	320	30	350	22	12	250	450	455	460	348	207	667	89
250	16	405	320	30	355	26	12	250	450	455	460	348	207	667	89
300	10	445	370	31	400	22	12	250	500	505	510	391	250	753	97
300	16	460	378	33	410	26	12	250	500	505	510	391	250	753	97

*) Primary with dimensions of Series 1000 w/o protection flanges (dimensions see page 23) available upon request.

1) Other pressure ratings upon request.

2) Standard with one grounding ring made of stn. stl. 1.4571 attached to flange on one side. Other materials upon request.
Also refer to "Grounding".

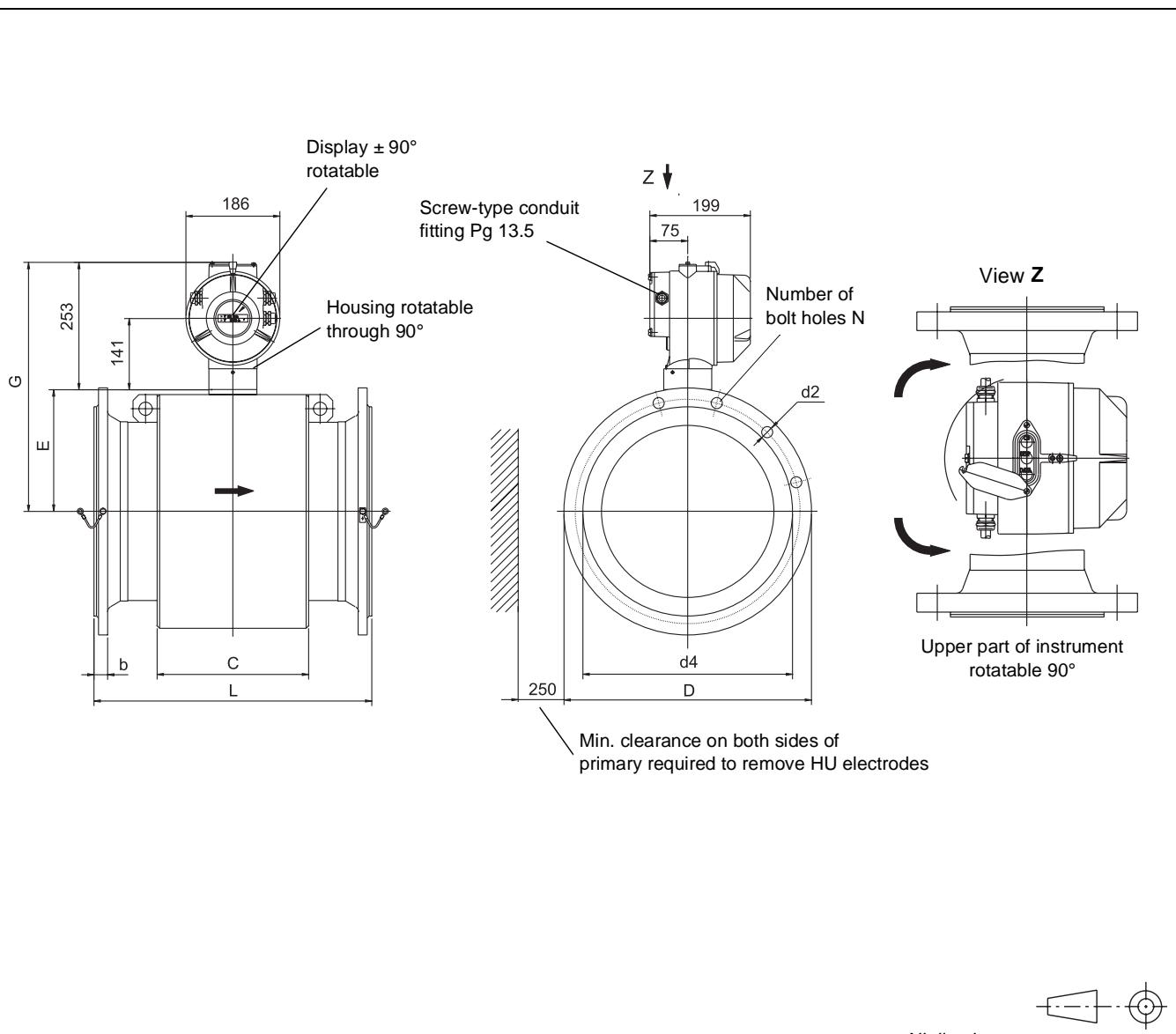
3) With protective rings. Protective rings also used for grounding. Grounding ring not required.

Fig.13 Primary DN 3 to DN 300



Dimension drawings

Primary DN 350 to DN 2000, DIN-flanged design



Flanges per DIN 2501

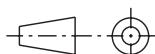
Flange dimensions							Instrument dimensions							Weight kg
DN ¹⁾	PN ²⁾	D	d4	b	k	d2	N	A	L	L	E	G	H	
350	10	505	430	31	460	22	16	322	550	560	259	512	620	152
400	10	565	482	31	515	26	16	370	600	610	285	538	671	174
350	16	520	438	35	470	26	16	322	550	560	259	512	620	152
400	16	580	490	37	525	30	16	370	600	610	285	538	671	181
500	10	670	585	33	620	26	20	416	650	660	321	514	743	220
600	10	780	685	33	725	30	20	480	780	790	371	624	844	291
700	10	895	800	35	840	30	24	540	910	920	415	668	932	402
800	10	1015	905	37	950	33	24	586	1040	1050	465	718	1032	449
900	10	1115	1005	39	1050	33	28	630	1170	-	515	768	1132	765
1000	10	1230	1110	39	1160	36	28	670	1300	-	565	818	1232	968

1) > DN 1000 w/o protection flanges upon request.

2) Standard pressure ratings. Others upon request.

3) Grounding ring ≥ DN 350 upon request. Also refer to "Grounding".

4) Protective flanges also used for grounding. Grounding ring not required.

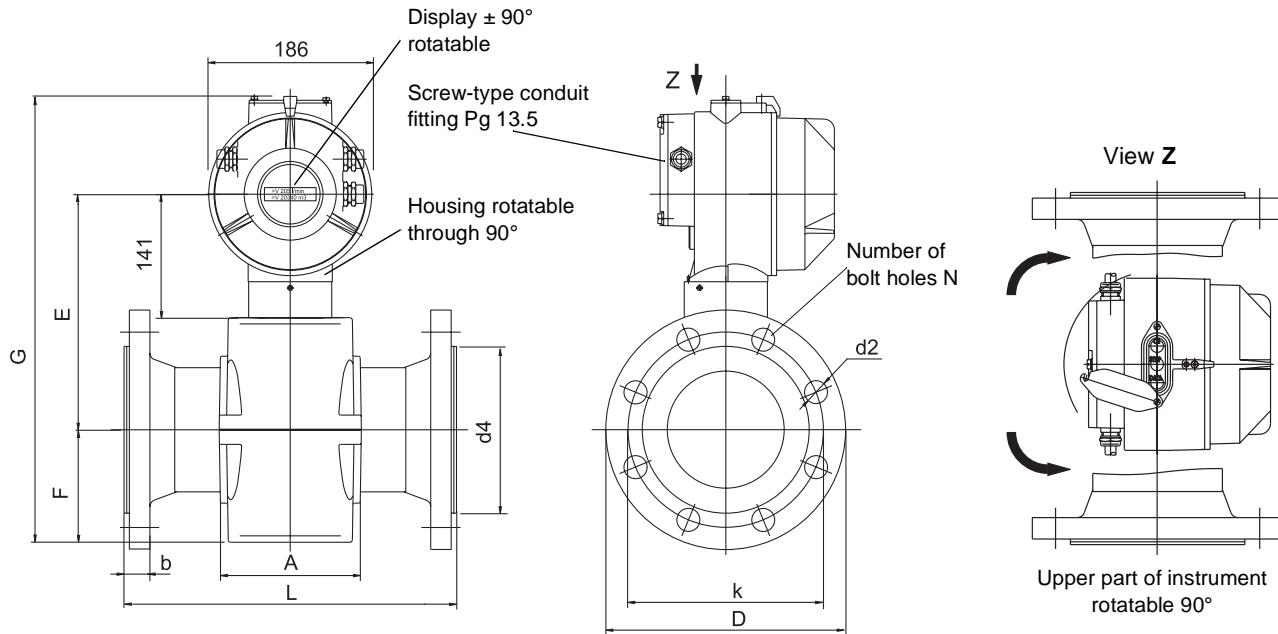


All dim. in mm ISO Projection Method E

Fig.14 Primary DN 350 to DN 2000

Dimensions

Primary DN 3 to DN 500, ANSI- flanged design



Shown are primaries ≤ DN 300

Illustration of primary ≥ DN 350 upon request

All dim. in mm ISO Projection Method E

Meter size		Instrument dimensions ANSI 150 lb/300 lb						Flange dimensions ANSI 150 lb						Flange dimensions ANSI 300 lb						
DN	Inch	A	L	L ¹⁾	L ²⁾	E	F	G	D	d4	b	k	d2	N	D	d4	b	k	d2	N
3-8	1/8, 5/16	122	200	203	206	115	73	141	89	35	14	60	16	4	96	35	17	67	16	4
10,15	3/8, 1/2	122	270	273	276	214	73	399	89	35	14	60	16	4	96	35	17	67	16	4
20	3/4	122	270	273	276	214	73	399	98	43	16	70	16	4	118	43	19	83	16	4
25	1	122	270	273	276	214	73	399	108	51	18	80	16	4	124	51	21	89	16	4
32	1 1/4	122	280	283	286	214	73	399	118	64	19	89	16	4	134	64	22	99	19	4
40	1 1/2	122	280	283	286	214	73	399	127	73	21	99	16	4	156	73	24	115	22	4
50	2	112	280	283	286	223	82	417	153	92	19	121	19	4	165	92	22	127	19	8
65	2 1/2	112	330	333	336	232	91	435	178	105	22	140	19	4	191	105	26	150	22	8
80	3	112	340	343	346	239	98	449	191	127	24	152	19	4	210	127	29	168	22	8
100	4	130	400	403	406	259	118	489	229	157	28	190	19	8	254	157	36	200	22	8
125	5	124	450	455	460	268	127	507	254	186	28	216	22	8	280	186	39	235	22	8
150	6	170	450	455	460	289	148	549	280	216	30	241	22	8	318	216	41	270	22	12
200	8	195	500	505	510	320	179	611	343	270	34	298	22	8	381	270	47	330	25	12
250	10	250	550	555	560	348	207	667	407	324	35	362	25	12	445	324	53	387	28	16
300	12	250	620	625	630	391	250	753	483	381	37	432	26	12	-	-	-	-	-	-
350	14	322	650	655	660	259	250	512	534	413	40	476	29	12	-	-	-	-	-	-
400	16	370	700	705	710	285	275	538	597	470	42	540	29	16	-	-	-	-	-	-
500	20	416	780	785	790	321	310	574	699	584	48	635	32	20	-	-	-	-	-	-

1) With one grounding ring made of stn. stl. 1.4571 attached to flange on one side. Other materials upon request.

Also refer to "Grounding".

2) With protective flanges. Protective flanges also used for grounding. Grounding ring not required.

Also with protection flanges with the dimensions of Series 1000 available. Dimensions see page 23.

Fig.15 Primary DN 3 to DN 500



Technical data

COPA-XM "d" converter

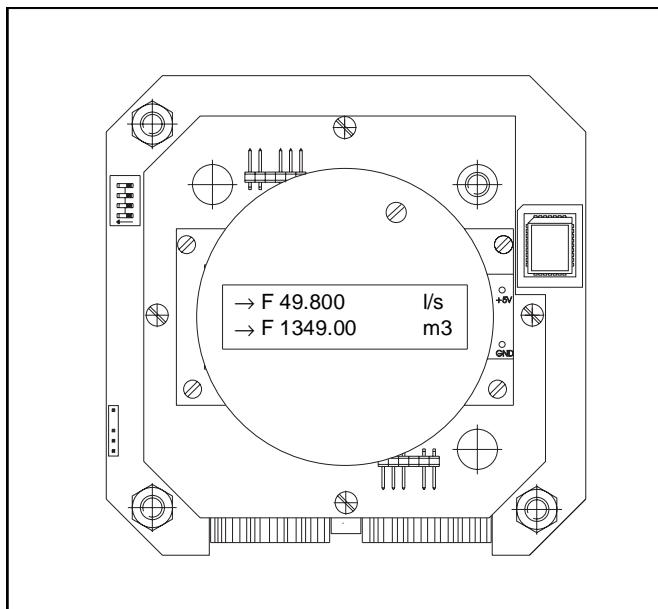


Fig.16 Converter unit with display, 3-button keyboard separate

Flow rate range

Continually configurable between 0.5 and 15 m/s

Accuracy $\leq 0.4\%$ of rate**Reproducibility** $\leq 0.1\%$ of rate**Min. conductivity**50 $\mu\text{S}/\text{cm}$ DN 3 - DN 65 $\mu\text{S}/\text{cm}$ >DN 6**Response time**As a step function $0-99\% \geq 1\text{ s} (= 5\tau)$ at
6 1/4, 7 1/2 Hz excitationAs step function $0-99\% \geq 0.5\text{ s} (= 5\tau)$ at
12 1/2, 7 15 Hz excitation**Power supply**

230 V, 115 V AC + 10/-15 %

24/48 V AC + 10/-15 %

50/60 Hz $\pm 6\%$ 24 V DC -30/+ 30 %, residual ripple $\leq 1.5\text{ Vp}$ **Magnet coil supply**

Standard: 6 1/4, 7 1/2 Hz (50/60 Hz line)

Option: 12 1/2, 15 Hz (50/60 Hz line)

Power consumption $\leq 23\text{ VA}$ (primary and converter)**Ambient temperature**

-20 to + 60 °C (see temperature diagrams page 9 and 10)

Electrical connection

Terminal strip, screw-type

DN 3 to DN 2000 screw-type conduit fitting Pg 13.5

Parameter input

Within the hazardous area the input is carried out by means of the 3-button keyboard. Instrument housing remains closed.

Forw.-/reverse flow measurement

An arrow in the display indicates the flow direction and a relay- or optocoupler contact provides for an external indication of flow direction.

Display

2x16-digit LCD dot matrix display with LED background lighting. The internal flow totalling is separate for both flow directions in 16 different units. The flow volume display is in percent or 45 different units or one free configurable unit.

The engineering units listed below are set by means of the arrow buttons. The unit refers to Q_{\max} DN, Q_{\max} forw.- and reverse flow and the flow volume indication, if these are displayed in engineering units.In multiplex operation mode the flow volume in %, direct reading unit or bargraph, totalizer value, forw.- or reverse flow, tag number or current output value can be displayed in addition to the selection of the 1st and 2nd line of the display..

Unit	Second	Minute	Hour	Day
Milliliter	ml/s	ml/min	ml/h	
Liter	l/s	l/min	l/h	
Hectoliter	hl/s	hl/min	hl/h	
Megaliter		Ml/min	Ml/h	Ml/day
Cubicmeter	m ³ /s	m ³ /min	m ³ /h	
Imperial-gallon per	igps	igpm	igph	
U.S.-mill.-gall. per/d				mgd
U.S.-gall. per		gpm	gph	
Barrel Brewery	bbl/s	bbl/min	bbl/h	
Barrel Petrochemistry		bls/min	bls/h	bls/day
Gram	g/s	g/min	g/h	
U.S. Ton		uton/min	uton/h	uton/day
Kilogram	kg/s	kg/min	kg/h	
Ton (metric)	t/s	t/min	t/h	
Pound	lb/s	lb/min	lb/h	
Kilo-gallon per*	kgal/s	kgal/min	kgal/h	

* Free configurable unit, kgal factory set.

Note:

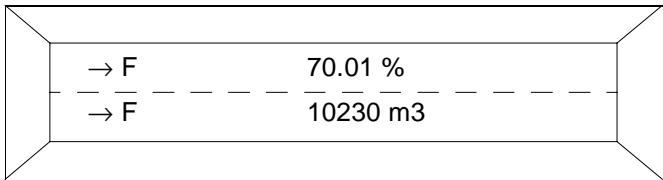
The instrument meets the NAMUR recommendations, "EMC guidelines for manufacturer and user of electrical instruments and equipment" part 1, 5/93 and the CE regulations, 89/336/EWG (EN 50081-1, EN 50082).

Data security means

At failure or cur-off of power supply all data are stored in a NV-RAM for a period of more than 10 years without requiring external power. Additional data security is offered by a serial EEPROM for the exchange or storage of process information. At exchange of the electronics and the memory module all parameters are accepted after pressing specific buttons, i.e. one time input of parameters at startup.

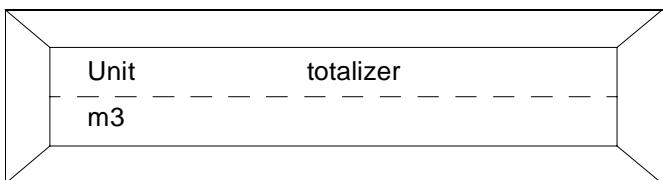
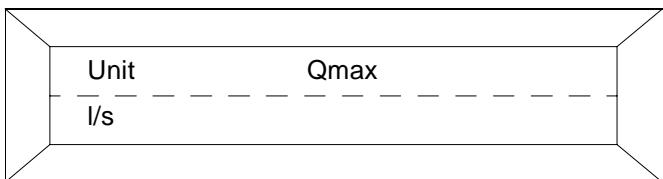


Display



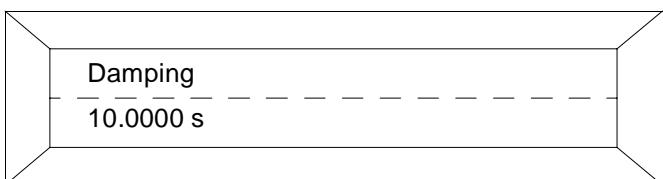
In the 1st line the instantaneous forward flow rate in % or engineering units of the set flow rate range is displayed. In the 2nd line the integrated volume flow (incl. dimension) is displayed.

The display is equipped with a LED background lighting.

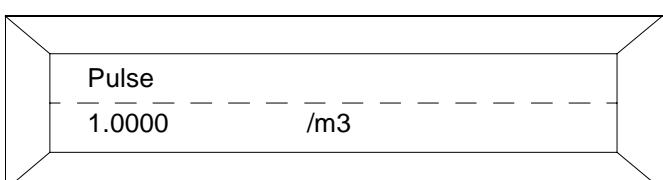
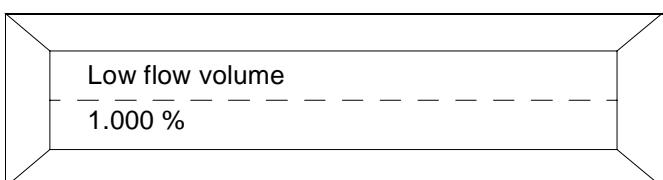


The flow indication is in percent or in 45 different engineering units. The flow totalling is displayed in 16 different engineering units e.g. Liter, Hectoliter, Cubic meter, Tons (at instantaneous entry of the density).

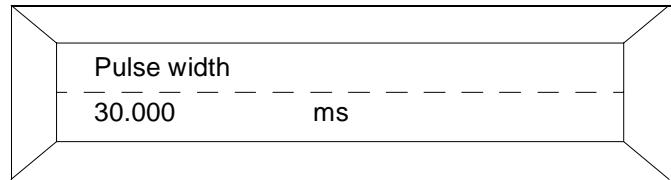
In addition there is the possibility to program an arbitrary unit.



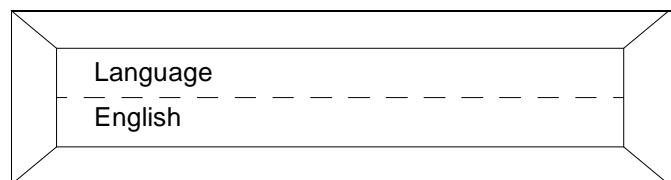
The damping is adjustable at an excitation frequency of 6 1/4 Hz from 1 s to 99 s. Low flow cut-off is adjustable from 0 to 10 % of rate (valid for current-/frequency- and pulse output).



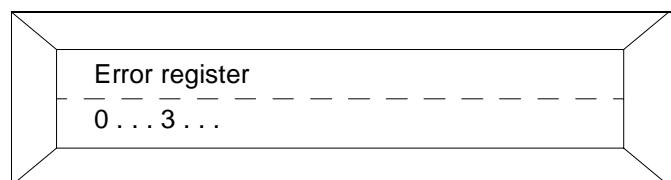
The pulse factor as a factor between 0.001 and 1000 can be multiplied with the displayed values.



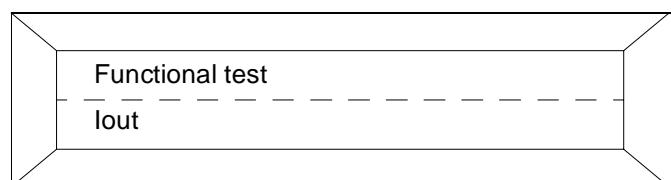
Pulse width adjustable between 0.100 ms and 2000 ms.



The entry of data is possible in one of nine languages.



Automatic self-monitoring with error diagnosis indication in the display and error message via contact output. All occurred errors are stored in the error register.



The functional test can be used to check the individual internal elements. All outputs can be simulated for start up and monitoring.

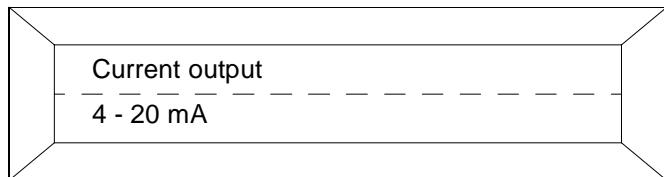
COPA-XM "d"

Technical data

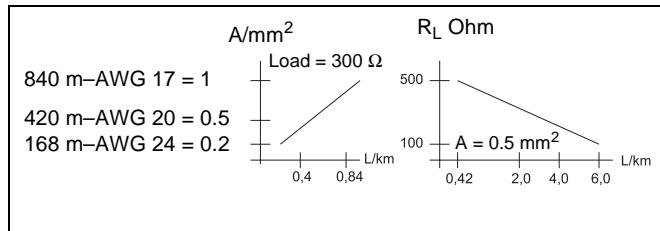
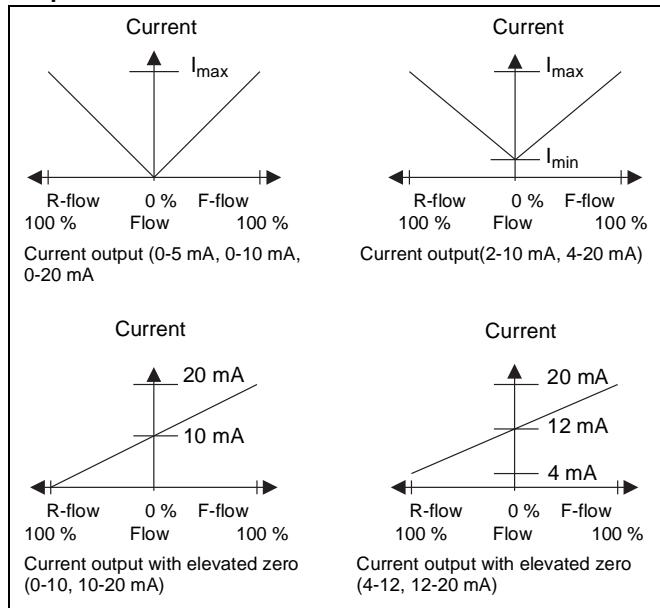
COPA-XM "d" converter

Isolation in-/output

The current- and pulse output are galvanically isolated from the input circuit and from one another.

Output signals**Standard****Current output, configurable via terminals +/-**

Range	Load resistance
0 - 5 mA	$\leq 1200 \Omega$
0/2 - 10 mA	$\leq 600 \Omega$
0/4 - 20 mA	$\leq 300 \Omega$

Load characteristic 0/4 to 20 mA**Output characteristic**

Design	Max. data of safety
intrinsically safe	$U_Z \leq 21.6 \text{ V}$ $I_K \leq 100 \text{ mA}$ *) $L_i \leq 300 \mu\text{H}$ $C_i \leq 1.2 \text{ nF}$ $L_A = 3.7 \text{ mH}$ $C_A = 148 \text{ nF}$ Linear characteristic
not intrinsically safe $U_M = 60 \text{ V}$	(PELV) Rated current $\leq 26 \text{ mA}$ passive equipments

*) other values upon request (see certificate of conformity)

Contact in- and outputs via terminals V8, V9

The type and function of the contact is selected through details for ordering..

Output/ input	Signalling	Type/function of contact	
		intrinsically safe	not intrinsically safe
System- alarm- output	General alarm incl. monitoring of a CPU failure. The contact is open at alarm	Optocoupler function E9/C9 Relay function 39, 40	Optocoupler function E9/C9
Selectable contact output	The following functions are software selectable: <ul style="list-style-type: none"> - General alarm: Selectable contact function¹⁾ - Forw.flow signalling: Contact is closed at signalling - Limit value signalling: Max-/Min-, or Max/Min Alarm selectable Contact function selectable¹⁾ - Empty pipe signalling ($\geq \text{DN } 10$): Signalling of empty pipe. Contact function selectable¹⁾ The current output is set to 0 % (3.6 mA at 4-20 mA or 130 % of upper range current value). The pulse totalling is interrupted. - Flow rate range signalling: Contact is closed with flow rate range 2 active. 	Optocoupler function P1, P2 Relay function P1, P2	Optocoupler function P1, P2
Contact input	The following functions are software selectable: <ul style="list-style-type: none"> - ext. output cut-off: At empty pipe condition all output signals can be interrupted. - ext. totalizer reset: The internal totalizer values can be reset via an external NO contact. - ext. flow rate range changeover: Contact is closed with flow rate range 2 active. 	Optocoupler function G2, X1	Optocoupler function G2, X1

Techn. data of **intrinsically** safe design of the system alarm and contact output:

Used as a "Namur contact" DIN 19234 (electrical position sensors) internal resistance approx 750 Ω . Resistance with openend contact $>10 \text{ k}\Omega$.

	Optocoupler (Namur)	Relay (Namur)
Operating data	$5 \text{ V} \leq U_{CE} \leq 30 \text{ V}$ $5 \text{ mA} \leq I_{CE} \leq 10 \text{ mA}$	$U \leq 30 \text{ V}$ $I < 110 \text{ mA}$
Max. data of safety $U_M = 60 \text{ V}$	$U = 32 \text{ V}$ $I = 50 \text{ mA}$ $L_i = 600 \mu\text{H}$ $C_i = 4 \text{ nF}$	$U = 55 \text{ V}$ $I = 110 \text{ mA}$ $L_i = 600 \mu\text{H}$ $C_i = 4 \text{ nF}$



Technical data

COPA-XM "d" converter

Techn. data of the **not intrinsically safe** design of the system alarm and contact output:

Output for connection to PELV circuits per DIN/VDE 0160 (protection by functional extra-low voltages with protective separation).

	Optocoupler (PELV)
Operating data	$5 \text{ V} \leq U_{CE} \leq 30 \text{ V}$ $5 \text{ mA} \leq I_{CE} \leq 220 \text{ mA}$
Max. data of safety $U_M = 60 \text{ V}$	$U = 30 \text{ V}$ $I = 220 \text{ mA}$

Techn. data of the **intrinsically safe** design of the contact input for the ext. output signal cut-off or ext. totalizer reset:

	Optocoupler
Operating data	Terminal voltage: OFF $0 \text{ V} \leq U \leq 2 \text{ V}$ ON $16 \text{ V} \leq U \leq 30 \text{ V}$
Max. data of safety $U_M = 60 \text{ V}$	$U = 55 \text{ V}$ $I = 50 \text{ mA}$ $L_i = 600 \mu\text{H}$ $C_i = 4 \text{ nF}$

Techn. data of the **not intrinsically safe** design of the contact input for the ext. output signal cut-off or ext. totalizer reset.:

	Optocoupler (PELV)
Operating data	Terminal voltage: OFF $0 \text{ V} \leq U \leq 2 \text{ V}$ ON $16 \text{ V} \leq U \leq 30 \text{ V}$
Max. data of safety $U_M = 60 \text{ V}$	$U = 30 \text{ V}$ $R_i = 2,49 \text{ k}\Omega$

Output signals options via terminals V12, V13

Scaled pulse output

Scaled pulse output max. 5 kHz. Pulse factor can be multiplied with a factor between 0.001 and 1000 and the displayed values ($1 \text{ pulse}/\text{m}^3 \times 1000$). The pulse width is configurable from 0,100 ms to 2000 ms.

Design	Type of contact/function	
	intrinsically safe	not intrinsically safe
passive	Optocoupler function G2/61	Optocoupler function G2/61
	Relay function G2/50	
active	-	24 V pulses function 9/10

Techn. data of the **intrinsically safe** design of the pulse output:

Used as a "Namur contact" per DIN 19234 (electrical position sensors) internal resistance approx. 750 Ω . Resistance with opened contact $>10 \text{ k}\Omega$.

	Optocoupler (Namur)	Relay (Namur)
Operating data	$5 \text{ V} \leq U_{CE} \leq 30 \text{ V}$ $5 \text{ mA} \leq I_{CE} \leq 10 \text{ mA}$	$U \leq 30 \text{ V}$ $I \leq 110 \text{ mA}$
Max. data of safety $U_M = 60 \text{ V}$	$U = 32 \text{ V}$ $I = 50 \text{ mA}$ $L_i = 600 \mu\text{H}$ $C_i = 4 \text{ nF}$	$U = 55 \text{ V}$ $I = 110 \text{ mA}$ $L_i = 600 \mu\text{H}$ $C_i = 4 \text{ nF}$

Techn. data of the **not intrinsically safe** design of pulse output:

Output for the connection to PELV circuits per DIN/VDE 0160 (protection by function extra-low voltages with protective separation).

	Optocoupler (PELV)	active 24 V (PELV)
Operating data	$5 \text{ V} \leq U_{CE} \leq 30 \text{ V}$ $5 \text{ mA} \leq I_{CE} \leq 220 \text{ mA}$	$0 \text{ V} \leq U_L \leq 2 \text{ V}$ $16 \text{ V} \leq U_H \leq 30 \text{ V}$ $0 \text{ mA} \leq I_L \leq 2 \text{ mA}$ $20 \text{ mA} \leq I_H \leq 220 \text{ mA}$ Load $\geq 150 \Omega$
Max. data of safety $U_M = 60 \text{ V}$	$U = 30 \text{ V}$ $I = 220 \text{ mA}$	$I = 220 \text{ mA}$ passive operating equipment

Safety maximum voltage of power supply, for type of protection "increased-safety type of protection" EEx e II..

Terminal	Alaternating voltage supply	
	Power supply	Max. safety voltage
L, N	230 V (+10 ... -15 %) 120 V (+10 ... -15 %) 110 V (+10 ... -15 %) 48 V (+10 ... -15 %) 24 V (+10 ... -15 %)	Um = 253 V Um = 132 V Um = 121 V Um = 52,8 V Um = 26,4 V
1L1, 1L2		
Terminal	Direct voltage supply	
	Power supply	Max. safety voltage
L+, L-	24 V (+30 ... -30 %)	Um = 31,2 V



Technical data

COPA-XM “d” converter

HART-Protocol

The HART-Protocol provides a communication means between a process control system, hand-held terminal and the electromagnetic flowmeter EMF in the field. With selected HART-Protocol communication the serial data link is not available. The digital communication occurs through use of an alternating voltage superimposed on the current output. This voltage does not effect the connected evaluation devices. This version only is possible with a current output of 4 to 20 mA.

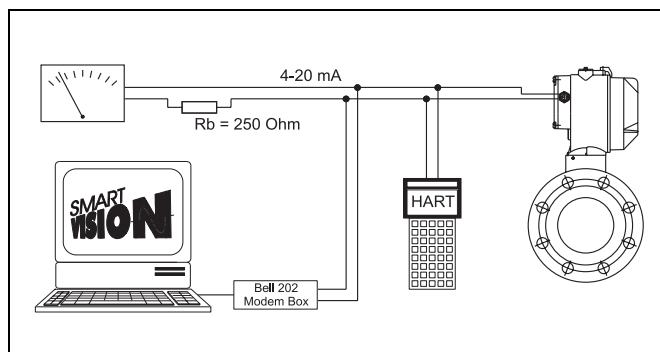


Fig.17 Communication with HART-Protocol

Communication mode

FSK modulation on current output 4-20 mA in accordance with Bell 202 standards. Max. signal amplitude $1.2 \text{ mA}_{\text{pp}}$.

Current output load

Min.: 250Ω , max.: 300Ω

Signal cable

Length and type: (also see page 16)

Baud rate

1200 Baud

Log. 1: 1200 Hz; Log. 0: 2200 Hz

Limitation of parameters:

Submenu data link

Not available



Interconnection diagram COPA-XM "d"

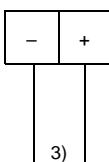
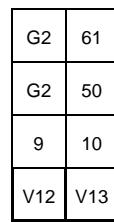
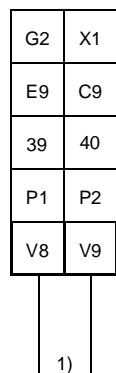


Fig.18 Interconnection diagram COPA-XM "d"



Allowable combinations

Type of explosion protection	Direct current output	Contact input/output terminals V8/V9	Pulse output terminals V12/V13
intrinsically safe	+ -	Contact input function G2/X1	without Relay contact, function G2/50 passive Optocoupler, function G2/61 passive
	+ -	Contact output , optocoupler function E9/C9 or function P1/P2	without Optocoupler, function G2/61 passive
	+ -	Contact output , relay contact function 39/40 or function P1/P2	without Relay contact, function G2/50 passive
not intrinsically safe	+ -	Contact input function G2/X1	without active 24 V, function 9/10 Optocoupler, function G2/61 passive
	+ -	Contact output function E9/C9 or function P1/P2	without active 24 V, function 9/10 Optocoupler, function G2/61 passive

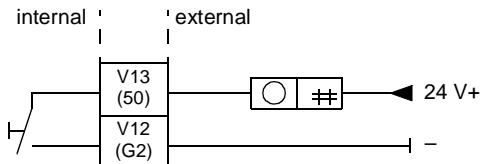
Note:

- At ambient temperatures higher than 50 °C(122 °F) the thermal stability of the connecting leads must be at leads 80 °C(176 °F).

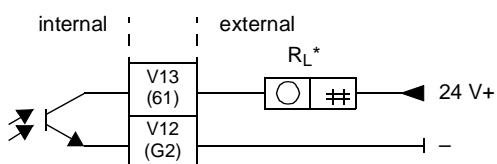


Connection examples (typical) of peripherals for explosion protected COPA-XM "d" design

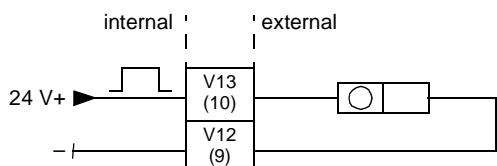
Scaled pulse output passive, relay (option)



Scaled pulse output passive, optocoupler (option)



Scaled pulse output active (option)

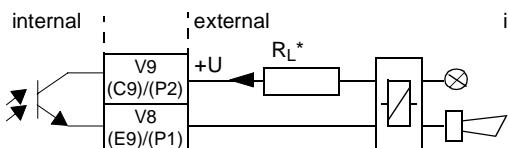


Note:

- According to the selected explosion-protected type the circuits are to carry out intrinsically safe or not intrinsically safe and the peripheral instruments must be accordingly selected and installed.

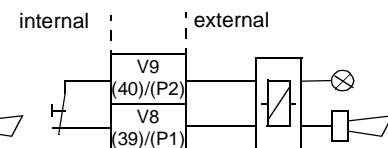
$$*R_L \geq \frac{U_{CE}}{I_{CE}}$$

Contact output optocoupler

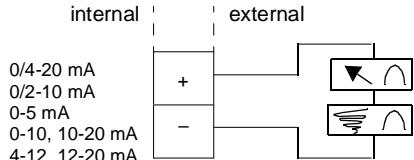


or

Contact output relay



Direct current output



At system alarm (function E9/C9 opened.
At forw. flow-/flow rate range signalling,
(flow rate range 2, function P1/P2) closed.

At system alarm (function 39/40) opened.
At forw. flow-/flow rate range signalling,
(flow rate range 2, function P1/P2) closed.

The circuit state at general alarm, limit
alarm and empty pipe is software
selectable.

The circuit state at general alarm, limit
alarm and empty pipe is software
selectable.

Contact input

Ext. output signal cut-off
With closed contact the outputs are switched off.
Ext. totalizer reset:
With closed contact the internal totalizer value is
set to zero.
Ext. flow rate range changeover:
With closed contact the flow rate range 2 is active.

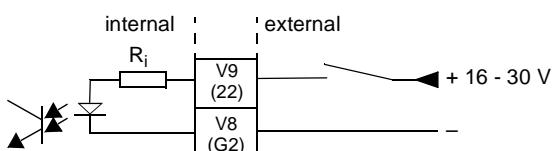


Fig.19 Connection examples for peripherals



Details for ordering Test simulator, adaptor

Test simulator for converter unit

Additional operator unit (3 button keyboard) Part No. D674A612U01 upon request

Order number	55XC4					
Without (at order only of the adaptor)	0					
Setting of the flow signal						
With a 3-digit switch, in 1000 steps	1					
Others	9					
Power supply¹⁾						
Without (at order only of the adaptor)	0					
Grounding-type plug (Schuko) 110 V to 240 V 50/60 Hz	1					
Banana plug (4 mm) 24 V to 48 V	AC/DC	2				
USA-plug for 110 V to 240 V	60 Hz	3				
Others	9					
Additional feature						
None	0					
Adaptor for converter 50XM2000	1					
Others	9					
Design level (specified by BFP)	*					
Nameplate						
German	1					
English	2					
French	3					
Others	9					

1) Power supply is used to supply the converter

PC-Software

1.) Products selection program

Select the required EMF using the Bailey-Fischer & Porter **FlowSelect** program. The selection program for all flowmeters with all technical datas, includes **FlowCalc** a flow rate Calculation program.

PC-Requirements: 486, 8 MB RAM, 7 MB free hard drive, 256 colors, Windows 3.1, Windows 95 or Windows NT, 3 1/2"-Disk format at no charge.

2.) Smart Vision®

The PC-Operator level for HART-Communication.
Pricing upon request.

Bailey-Fischer & Porter reserves the right to make changes which serve engineering refinements without notice.

Products: Variable Area Flowmeter • Electromagnetic flowmeter • Vortex and Swirlmeters

- Mass-flowmeters • Converters for Pressure and Differential Pressure
- Dispensing Systems for Gases and Liquids • Ultrasonic Concentration Measurements



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