DeviceNET®

Ranges: 0-2 to 0-50 inches

Compact Size • OEM Applications

Specification Summary:

GENERAL

0-2 to 0-50 inches
CANbus ISO 11898
DeviceNET version 2.0
0.25% to $\pm 0.10\%$ full stroke
± 0.02% full stroke
± 0.003% full stroke
.019-in. dia. nylon-coated stainless steel
arbonate and black anodized aluminum
. plastic-hybrid precision potentiometer
see ordering information
see ordering information
1 lb. max.

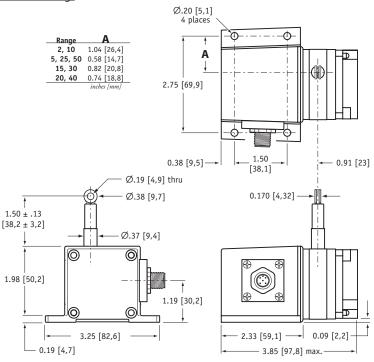
ELECTRICAL

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	063 set via DIP switches — default setting: 63
Baud Rate	125K, 250K or 500K set via DIP switches
EDS File	available @ http://www.celeso.com/download

ENVIRONMENTAL

Environmental Suitability	NEMA 4, IP 67
Operating Temperature	0° to 185°F (-17° to 85°C)
Vibration	up to 10 G's to 2000 Hz maximum

Outline Drawing



dimensions are in inches [mm], tolerances are 0.03 inches [0,8 mm]

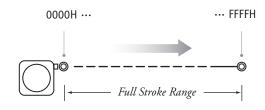
PT1DN



The PT1DN communicates to your PLC over DeviceNET° and provides a precision position feedback signal for full-scale measurement ranges from 2 to 50 inches. Because the PT1DN uses a potentiometer as it's sensing element, the position signal is "absolute" and does not have to be reset to a "home" position upon startup.

The PT1DN is part of Celesco's compact line of cableextension transducers and is perfect where space is limited.

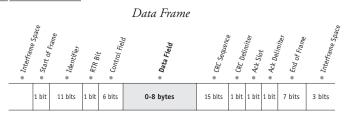
Output Signal



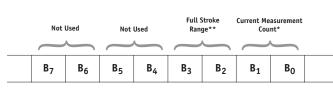
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311

tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

I/O Format



Data Field



B₀ = LSB current measurement byteB₁ = MSB current measurement byte

B₂ = LSB full stroke range byte **B₃** = MSB full stroke range byte B₄ - B₇ = not used

*Current Measurement Count

The Current Measurement Count (CMC) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes (B_0 and B_1) of the data field. B_0 is the LSB (least significant byte) and B_1 is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

**Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes $(B_2 \text{ and } B_3)$ of the data field.

 B_2 is the LSB (least significant byte) and B_3 is the MSB (most significant byte).

This value is expressed in inches.

Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

Example:

If the full stroke range is **30 inches** and the current position is **OFF2 Hex** (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inche

Address Setting (Node ID), Baud Rate and Bus Termination Settings

Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number ${\bf 1}~(=2^0)$ and ending with switch number ${\bf 6}~(=2^5)$.

DIP-1 (2 ⁰)	DIP-2 (2 ¹)	DIP-3 (2 ²)	DIP-4 (2 ³)	DIP-5 (2 ⁴)	DIP-6 (2 ⁵)	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••	•••		•••	•••	•••
1	1	1	1	1	1	63



Baud Rate

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

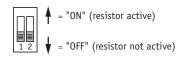
The baud rate can be set using switches **7** & **8** on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-7	DIP-8	baud rate			
0	0	125k			
1	0	250k			
0	1	500k			
1	1	125k			
="0" = "1"					

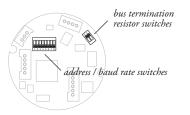
Bus Termination

The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

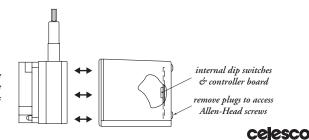
The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



DeviceNET Controller Board and DIP Switch Location



to gain access to the controller board, remove four Allen-Head Screws and remove rear cover.



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celesco.com • info@celesco.com

Ordering Information:

Model Number:

Sample Model Number:

PT1DN - 30 - UP - SG - 500 - TR - SC5

R range:

measuring cable exit:

B cable guide:

(baud rate: terminating resistor:

B electrical connection:

30 inches

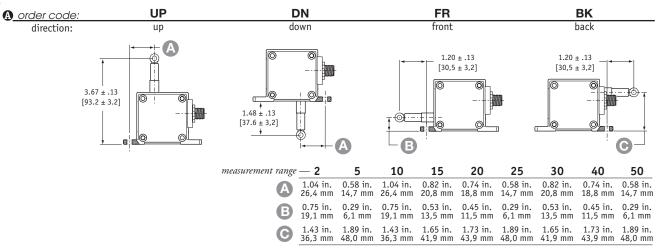
spring-loaded guide 500 k bits/sec.

5 meter cordset with straight plug

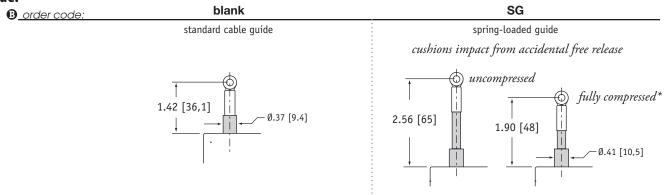
Full Stroke Ranae:

one manyer									
R order code:	2	5	10	15	20	25	30	40	50
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.
accuracy (% of f.s.):	0.2	5%	0.15%				0.10%		
potentiometer cycle life:	2,500,000 cycles		0 0 0 0	500,000 cycles				250,000 cycles	
cable tension (20%):	12 oz.	5 oz.	12 oz.	9 oz.	6 oz.	5 oz.	9 oz.	6 oz.	5 oz.
maximum cable acceleration:	11 G's	3 G's	11 G's	5 G's	4 G's	3 G's	5 G's	4 G's	3 G's

Cable Exit:



Cable Guide:



*note: start of full stroke range begins at full compression point (except 2-inch and 5-inch ranges).

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Ordering Information (cont.)

Baud Rate:

 © order code:
 125
 250
 500

 125 kbaud
 250 kbaud
 500 kbaud

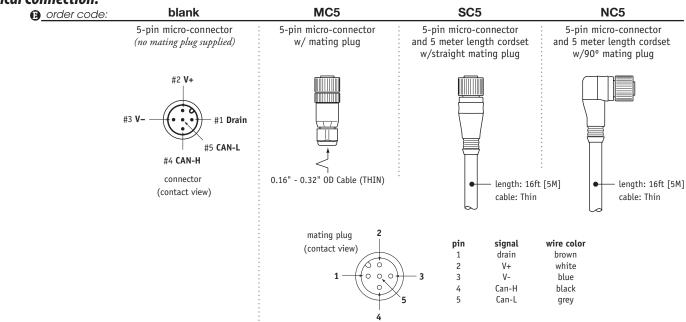
Terminating Resistor:

n order code: TR NR

terminating resistor

no terminating resistor

Electrical Connection:



version: 4.0 last updated: April 28, 2010