



1 **EC TYPE-EXAMINATION CERTIFICATE**

2 Component intended for use in Potentially Explosive Atmospheres Directive 94/9/EC

3 Certificate Number: **Sira 99ATEX1121U** Issue: **10**

4 Component: **IR1xxxxxxx-Series Gas Sensing Head**

5 Applicant: **SGX Sensortech (IS) Ltd**

6 Address: **2 Hanbury Road
Widford Industrial Estate
Chelmsford
Essex CM1 3AE
UK**

7 This component and any acceptable variation thereto are specified in the schedule to this certificate and the documents therein referred to.

8 Sira Certification Service, notified body number 0518 in accordance with Article 9 of Directive 94/9/EC of 23 March 1994, certifies that this component has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of a component intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in the confidential reports listed in Section 14.2.

9 Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the schedule to this certificate, has been assured by compliance with the following documents:

EN 60079-0:2006

EN 60079-1:2007

10 The sign 'U' is placed after the certificate number to indicate that the product assessed is a component and may be subject to further assessment when incorporated into equipment. Any special conditions for safe use are listed in the schedule to this certificate.

11 This EC type-examination certificate relates only to the design and construction of the specified component. If applicable, further requirements of this Directive apply to the manufacture and supply of this component.

12 The marking of the component shall include the following:



II 2G

Ex d IIC Gb

T_a -20°C to +55°C

Project Number 29090

C Ellaby
Deputy Certification Manager

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13 DESCRIPTION OF COMPONENT

The IR1xxxxxx-series Gas Sensing Head comprises a cylindrical stainless steel body housing an infra-red emitter and one or more detectors. Electrical connections are made via pins that pass through a potting compound at the rear of the device. Gas enters the device via two wire meshes, one of which is brazed into the inside of the front face of the enclosure, the second retained by the internal components. The meshes offer a protection against dust ingress of IP5X.

The detector is a pyroelectric type and may be varied to detect a number of different gases. The single detector versions have six or seven pins, the twin-detector builds have eight. If required, all versions of the IR1xxxxxx apart from the 7-pin types IR1xex, IR1xfx, IR1xgx and IR1xhx may be used in intrinsically safe circuits as a galvanically isolating device with infallible separations between the lamp and detector circuits up to 10 V. The maximum input power is 2.5 W.

Variation 1 - This variation permitted the following changes:

- i. The introduction of an 8-pin twin-gas version, incorporating an additional receiver and consequential changes to the PCB layout
- ii. The modification to the special condition for safe use relating to the thermal resistance of the enclosure.
- iii. An increase in the maximum power from 1.0 W to 2.5 W
- iv. The ambient temperature range became -20°C to +55°C (formerly -20°C to +44°C)
- v. The Applicant's name was changed from 'Marconi Applied Technologies' to 'e2v Technologies Ltd'

Variation 2 - This variation permitted the following changes:

- i. The introduction of an alternative method of retaining the wire mesh.
- ii. The introduction of an alternative re-routed PCB to take TO5 or TO39 Dual Package Detectors.
- iii. The introduction of optional thermistor or temperature sensor components.

Variation 3 - This variation permitted the following changes:

- i. Following appropriate re-assessment to demonstrate compliance with the requirements of the EN 60079 series of standards, the documents originally listed in section 9, EN 50014:1997 (amendments A1 to A2), and EN 50018:2000, were replaced by those currently listed, the markings in section 12 were updated accordingly. This re-assessment also endorsed the modifications listed below:
 - The removal of option to fit TO-5 in single and dual channel detectors for carbon dioxide
 - The removal of option to fit "6-Pin, one TO-5 or TO-39 detector" minisensor PCB
 - The removal of surface mount PCB option
 - The option to utilise two alternative 7-Pin PCB track layouts
 - The inclusion of a hand painted conformal coating
- ii. The recognition of minor drawing modifications; these changes are administrative and do not affect the aspects of the product that are relevant to explosion safety.
- iii. The component description and special conditions for safe use were amended.



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Variation 4 - This variation permitted the following changes:

- i. The artwork drawings were changed to omit the reference to the supplier of the FR4 board material and specify another (non-certification) drawing.
- ii. An alternative lamp with a filament support was introduced to improve mechanical robustness.
- iii. The inclusion of mesh support and glass perform items to the main assembly.
- iv. An alternative PCB was added to the IR1xxxxxx-series; this places the sensor closer to the incandescent lamp for improved response.

Variation 5 - This variation introduced the following changes:

- i. The label drawing N25541R was withdrawn and replaced with drawing N30088A, revision 3 which includes a new product identity for the end user and an optional bar code.
- ii. The product title was changed from IR1xxx to IR1xxxxxx, the previous references in the description and variations being modified accordingly.

Variation 6 - This variation introduced the following changes:

- i. The introduction of a solder resist (mask) layer was approved.
- ii. The introduction of alternative sourced Pyroelectric detectors was endorsed.
- iii. The correction of minor typographical errors on drawings was accepted.

Variation 7 - This variation introduced the following change:

- i. The Applicant's name and address was changed from e2v Technologies (UK) Limited, 106 Waterhouse Lane, Chelmsford, Essex CM1 2QU, UK to SGX Sensortech (IS) Ltd 2 Hanbury Road, Widford Industrial Estate, Chelmsford, Essex CM1 3AE.

14 DESCRIPTIVE DOCUMENTS

14.1 Drawings

Refer to Certificate Annexe.

14.2 Associated Sira Reports and Certificate History

Issue	Date	Report No.	Comment
0	7 February 2000	R51A4986A	The release of the prime certificate.
1	13 March 2000	R51A4986B	The prime certificate was re-issued to permit report number R51A4986B to replace number R51A4986A.
2	11 July 2002	R52A7947A	The prime certificate was re-issued to permit the removal of the Group I coding.
3	12 May 2004	R52V9860A	The prime certificate was re-issued to permit the product to be re-branded in the name of e2v Technologies Ltd.
4	12 November 2004	R52A10469A	The introduction of Variation 1.
5	3 May 2007	R51A16599A	The introduction of Variation 2.

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Issue	Date	Report No.	Comment
6	18 June 2008	R51A16683D	This Issue covers the following changes: <ul style="list-style-type: none"> All previously issued certification was rationalised into a single certificate, Issue 6, Issues 0 to 5 referenced above are only intended to reflect the history of the previous certification and have not been issued as documents in this format. The introduction of Variation 3.
7	23 February 2009	R52L18828A	The introduction of Variation 4.
8	28 January 2011	R24261A/00	The introduction of Variation 5.
9	18 April 2012	R25570A/00	The introduction of Variation 6.
10	13 November 2012	R29090A/00	The introduction of Variation 7.

15 SPECIAL CONDITIONS FOR SAFE USE

- 15.1 The IR1xxxxxx-Series Gas Sensing Head shall only be used in an ambient temperature range of -20°C to +55°C.
- 15.2 The thermal resistance of the IR1xxx-Series Gas Sensing Head does not exceed 25 K/W. This shall be taken into account when considering its surface temperature and the temperature classification of the equipment into which it is to be incorporated Tests indicated that an internal ignition raises the temperature of the mesh by a further 4.2 K (including a 1.2 safety factor).
- 15.3 The IR1xxxxxx-Series Gas Sensing Head shall be protected from impact in service. The Sensing Head shall be mounted in a protective enclosure such that an impact of 7 J in accordance with IEC 60079-0:2007 clause 26.4.2 from any direction shall not cause the impact head to make contact with the Sensing Head.
- 15.4 The IR1xxxxxx is dust-proof (IP5X) but offers no protection against the ingress of water. Where protection in excess of IP50 is required, then the apparatus into which the IR1xxxxxx is installed shall provide the necessary ingress protection (for example by fitting an external semi-permeable membrane).
- 15.5 When used as an intrinsically safe galvanically-isolating device, the IR1xxxxxx has the following safety description:

All versions apart from the 7-pin types IR1xex, IR1xfx, IR1xgx, IR1xhx and IR1Tx which cannot be used as intrinsically safe galvanically-isolating devices

Lamp circuit	Detector circuit	Lamp + detector circuits
Ui = 7.2 V	Ui = 10 V	Pi = 2.5 W

16 ESSENTIAL HEALTH AND SAFETY REQUIREMENTS OF ANNEX II (EHSRs)

The relevant EHSRs that are not addressed by the standards listed in this certificate have been identified and individually assessed in the reports listed in Section 14.2.

17 CONDITIONS OF CERTIFICATION

- 17.1 The use of this certificate is subject to the Regulations Applicable to Holders of Sira Certificates.
- 17.2 Holders of EC type-examination certificates are required to comply with the production control requirements defined in Article 8 of directive 94/9/EC.

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Sira Certification Service

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Certificate Annexe

Certificate Number: Sira 99ATEX1121U
Component: IR1xxxxxxx-Series Gas Sensing Head
Applicant: SGX Sensortech (IS) Ltd



Issue 0 and Issue 1

Drawing	Sheet	Rev	Date	Description
DAS546577BA	1 of 1	2	19 Jan 00	IR1xxx Series Certification Drawing
N25541R	1 of 1	2	19 Jan 00	Label

Issue 2

Drawing	Sheet	Rev	Date	Description
DAS546577BA	1 of 1	3	08 Jul 02	IR1xxx Series Certification Drawing
N25541R	1 of 1	4	10 Dec 01	Label

Issue 3

Drawing	Sheet	Rev	Date	Description
DAS546577BA	1 of 1	4	21 Mar 03	IR1xxx Series Certification Drawing
N25541R	1 of 1	5	28 Mar 03	Label

Issue 4

Drawing	Sheet	Rev	Date	Description
DAS546577BA	1 to 2	5	07 Jul 03	IR1xxx general assembly
N25541R	1 to 2	8	05 Oct 04	Label

Issue 5

Drawing	Sheet	Rev	Date (Sira stamp)	Description
DAS546577BA	1 of 3	8	27 Apr 07	IR1 Series Gas Sensor General Assembly
DAS546577BA	2 of 3	8	27 Apr 07	IR1 Series Gas Sensor General Assembly
DAS546577BA	3 of 3	8	27 Apr 07	IR1 Series Gas Sensor General Assembly

Issue 6

Drawing	Sheet	Rev	Date	Description
N25541R	1 of 1	10	11 Jun 08	Label
DAS546577BA	1 to 4	9	06 Jun 08	IR1 Series Gas Sensor General Assembly

Issue 7

Drawing	Sheet	Rev	Date (Sira stamp)	Description
DAS546577BA	1 to 4	10	23 Feb 09	IR1 Series Gas Sensor General Assy
H766212A	1 of 1	1	23 Feb 09	T-1 Incandescent Lamp with Filament Support

Issue 8

Drawing	Sheets	Rev	Date (Sira stamp)	Description
N30088A	2 of 2	3	26 Jan 11	Label

Note – Drawing N25541R withdrawn at Variation 5.

Issue 9

Drawing	Sheets	Rev	Date (Sira stamp)	Description
das 546577BA	1 to 4	11	17 Apr 12	IR1 series Gas sensor

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Certificate Annexe

Certificate Number: Sira 99ATEX1121U
Component: IR1xxxxxxx-Series Gas Sensing Head
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Issue 10

Drawing	Sheets	Rev	Date (Sira stamp)	Description
LBL - 0008	1 to 2	2	13 Nov 12	IR1 Label

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